

Distributed in North America by:

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2K EPOXY PRIMER beige Prod.no. 368 0032

2K EPOXY PRIMER gray Prod.no. 368 0033

2K EPOXY PRIMER black Prod.no. 368 0034

TECHNOLOGY



SprayMax

Aerosol formulation made for this specific product for easy application
constant atomization pressure
finest aerosol distribution
professional paint result.

PRODUCT

2K Primer Filler/Sealer

Highest resistance to chemicals and to weathering
long pot life, excellent sanding,
smooth flow, excellent atomization,
easy and quick application, excellent adhesion,
superior corrosion protection,
chromate-free, good insulation

Basis of raw material:

paint: epoxy resin
hardener: amines

EPA Coating Category

ABP Auto Body Primer
PWR Limit 1.55

CARB Aerosol Rule Coating
Category (01/2017)

TCC Two Component Coatings
PWR Limit 1.20

FIELD OF APPLICATION

Recommended for: Spot Repair and parts refinishing

Surface: bare sheet steel, cleaned and sanded,
zinc-coated sheet steel, cleaned and sanded
aluminium, anodized aluminium
UP putty, cleaned and sanded
old paint coats, cleaned and sanded
GFK materials, cleaned and sanded
2K Epoxy-Primer Filler must NOT be applied on Acid Primer

Pre-treatment

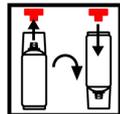


remove any rust if required, sand surface, clean surface with SprayMax® SILICONE REMOVER

ACTIVATE 2K AEROSOL



Before activating, shake aerosol vigorously for 2 min



Take red button from cap. Turn aerosol by 180° and attach button to pin on aerosol bottom.



Place aerosol on firm ground - upside down. Press red button with the ball of your hand until stop is reached.



After activating, shake aerosol again vigorously for 2 minutes.

Protections:



Personal protection is required
Respirator mask
Type: A2/P2



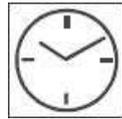
Protective gloves,
e.g. from latex or nitrile

APPLICATION

Spray passes



2 spray passes = approx. 2.8 mil (70 µm)
Flash between coats: 2 – 5 min,
depending on temperature



Air drying over night / 68 °F (20 °)
or 30 min/ 140 °F (60 °C) object temperature



IR drying possible

Continue:

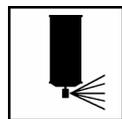
After 20 – 30 min / 68 °F (20 °C) recoatable
wet-in-wet.
If recoated after 24 hours, the 2K Epoxy Primer
Filler has to be sanded first.

Wet sanding with P800, dry sanding with P400
Recoatable with any commercial 1K + 2K paint.

Pot life:

approx. 4 days at 68 °F (20°C).
The pot life depends on the ambient temperature.
Higher temperatures give a shorter and lower
temperatures give a longer pot life.

Finish:



When work is finished reverse aerosol and spray
valve empty.

Disposal:

The emptied aerosols are suitable for household
collection.



TECHNICAL DATA SHEET

CHARACTERISTICS

Solid content:	52.5 % by weight relating to the diluted paint
coverage:	approx. 8.1 – 1.2 sq ft (0.75 – 1 m ²)/ aerosol at approx. 1.2 – 2.0 mil (30 – 50 µm) dry film thickness
Gloss degree:	n.a.
Shelf life:	36 months / 68 °F (20 °C)

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