



Your Source for Welding, Tools
& Abrasives



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Table of Contents

Section 1: Electrodes3-15

Section 2: MIG Wire16-19

Section 3: Safety20-25

Section 4: Accessories26-33

Section 5: Abrasives34-43

Section 6: Solders & Fluxes . . .44-47

Section 7: Oxy-Acetylene48-54



US Forge is a Menomonee Falls, Wisconsin based manufacturer and distributor of electrodes, MIG wire and accessories. Our focus is providing the retail customer the same quality products available to the professional welder.

N94 W14355 Garwin Mace Drive
Menomonee Falls, WI 53051 USA
Phone: 1-800-343-3758
Fax: 262-255-2374
usforge@eutecticus.com
www.us-forge.com

ELECTRODES3-15

<i>Specialty Electrodes</i>	3-5
Problem Solver	3
Cast Iron	3
Steel	3
Rustbuster	4
Wear	4
Aluminum	4
Brazing	5
Cutting	5

<i>Plastic & Metal Containers</i>	5-6
E6011	6
E6013	6
E7014	6
E7018	6

<i>Boxed Electrodes</i>	7-8
E6010	7
E6011	7
E6013	7
E7014	8
E7018	8
E7024	8

<i>Cast Iron Electrodes</i>	8-9
Cast Iron	8
Nickel Free	9
Nickel 55	9
Nickel 99	9

<i>Hardfacing & Wearfacing</i>	9-10
Wear	9
Wearfacing	10
Hardfacing	10

<i>Stainless Steel</i>	10-11
Problem Solver	10
Stainless Steel	10
308L	11
309L	11
316L	11

<i>Aluminum</i>	12
Aluminum	12

<i>Easy Strike</i>	12
6013 Easy Strike	12
7014 Easy Strike	12
Stainless Easy Strike	12

<i>Gas Rods</i>	13-14
Copper Coated Steel Rod	13
F. C. Low Fuming Bronze Rod	13
Bare Low Fuming Bronze Rod	13
Self Fluxing Aluminum	13
Bare Aluminum	14
Flux Coated Silver Rod	14

<i>Farm Pak</i>	14
<i>Anti-Spatters</i>	14
<i>Brazing Flux</i>	15
<i>Rod Storage</i>	15

Continued on page 2

Table of Contents

MIG WIRE16-19

Mild Steel	16
Flux-Cored E71T-GS	16
Solid Mild Steel 70S-6	16

Hardfacing	17
----------------------	----

Aluminum	17
ER4043	17
ER5356	17

Stainless Steel	18-19
308L	18
309L	18
316L	19
Flux-Cored ER808	19

Contact Tips	19
------------------------	----

SAFETY20-25

Welding Helmets	20-21
Auto-Darkening Helmets	20
Auto-Darkening Cover Plates	20
Standard Fixed Shade Helmets	21
Replacement Head Gear	21

Lenses and Eye Protection	22
Replacement and Cover Plates	22

Eye and Face Protection	22-23
Safety Glasses	22
Deluxe Cutting and Braz. Goggles	23
Economy Cup Brazing Goggles	23
Grinding Shields	23

Welding Caps	24
Welding Gloves	24

Protective Clothing	25
Welding Jackets	25
Protective Wear	25

ACCESSORIES26-33

Electrode Holders	26
Steel Ground Clamps	26
Brass Ground Clamps	26
Magnets	27
Chipping Hammers	27

Brushes	27-28
Steel Wire	27
Stainless Steel	27
Assorted	28

Marking Tools	28-29
Soap Stone	28
Scribe	29
Silver Streak Marking Pencil	29
Paint markers	29

MIG Pliers	29
"C" Clamps	30

Cables and Accessories	30-31
Bulk Welding Cable	30
Cable Plugs and Receptacles	30
Cable Lugs	31
Cable Connectors	31
Cable Splicer	31

ACCESSORIES Cont. . . .26-33

Quik Fix Epoxy	32
Do-It-Yourself Welder's Book	32
Welding Kit	32
Brazing Kit	33
Arc Welding Kit	33
Welding Cart	33

ABRASIVES34-43

Rotary Files	34
Mounted Grinding Wheels	34
Mounted Grinding Points	35
Grinding Wheels	35
Resin Fiber Sanding Discs	36
Backing Pads	36
Flap Discs	37
Cut-Off Wheels	37
Mandrel Set and Spindle Hub	37
Flex Wheels	38

Abrasive Grinding Wheels	38-39
Hubless Type 27 Depressed Center	38
Thread. Hub Type 27 Dep. Center	38
Type 28 Depressed Center	39
Thread. Aluminum Dep. Center	39

Masonry Grinding Wheels	39
Masonry Cut-Off Wheels	39
Adapter Kit	40

Knot Type Wire Brushes	40
Standard Twist	40
Stringer Bead	40

Crimped Wire Brushes	40
Crimped Wire Wheel	40

End Brushes	41
Knot Style End Brush	41
Crimped Wire End Brush	41
Circular Flared End Brush	41
Crimped Radial Brush	41
Encapsulated Wheel	41

Cup Brushes	42
Crimped Wire	42
Knot Style	42
Mounted Cup	42

Threaded Adapters	43
Flap Wheels	43

SOLDERS & FLUXES . . .44-47

Solders	44-45
Rosin Core	44
Acid Core	44
Solid Wire	44
Lead-Free	45
Aquabond	45
Silver Solder Kit	45

Fluxes	46
Liquid	46
Paste	46

Accessories	46-47
Solder Brushes	46
Sand Screen	47
Emery Cloth	47

OXY-ACETYLENE48-55

Welding Kits	48-49
Oxy-Acetylene	48
Flame Pak	48
Super Flame Pak	49

Flint Strikers	49
--------------------------	----

Torch Kit Parts	50
Victor Style	50
Harris Style	50

Hoses and Hose Accessories	51-52
Oxy-Acetylene Hose	51
Hose Couplers	51
Hose Repair Kit	51
Hose Splicing Kit	51
Hose Brace	52
Hammer Type Crimping Tool	52

Accessories	52-53
4-Way Pic Set	52
Tip Cleaners	52
Tip Drill Set	53
Regulator Fittings	53
Tank Wrenches	53

Torch Tips	54-55
Super Flame Pak Victor® Style	54
Welding and Cutting Victor Style	54
Harris® Style Compatible	55
Airco® Style Compatible	55
Smith Big 98® Style Compatible	55
Marquette® Style Compatible	55
Purox® Style Compatible	55

DISPLAYS56

Specialty Electrodes

- Each US Forge specialty electrode for maintenance and repair welding offers all the ease-of-use, weldability, and forgiving qualities occasional welders need
- Available for welding, brazing, and cutting all types of metals
- Specially designed package holds the number of electrodes typically needed to do a small job
- US Forge products come with easy-to-follow instructions, safety information, and a Customer Satisfaction Guarantee
- Convenient 1lb. clear packaging is resealable so clams can hang or stack



Problem Solver - For all dissimilar steels



- Strongest problem solving universal electrode for all steels
- Most forgiving, easiest to use electrode you will find
- Welds dissimilar types of steels with maximum strength
- Super crack resistant 120,000 psi tensile strength
- Can be used with stainless steel

Part No.	Description	Size	Weight	Master Carton Qty.
00031	Problem Solver	1/8" x 14"	Job Pak	5
00033	Problem Solver	1/8" x 14"	5 lb.	8

Cast Iron - All purpose cast iron



- High strength welding of dirty, rusty, scaly cast iron parts
- Recommended for joining cast iron to steel
- 75,000 psi tensile strength
- 55% nickel content
- Deposits are machineable

Part No.	Description	Size	Weight	Master Carton Qty.
02731	Cast Iron	1/8" x 14"	Job Pak	5
02732	Cast Iron	1/8" x 14"	1 lb.	5

Steel - All purpose mild steel AC/DC



- Easiest to use electrode for welding common mild steel
- All position electrode will not stick or spatter and slag is virtually self releasing
- 80,000 psi tensile strength
- Available in 3/32" and 1/8" diameters

Part No.	Description	Size	Weight	Master Carton Qty.
01621	Steel	3/32" x 14"	0.8 lb.	5
01623	Steel	3/32" x 14"	5 lb.	8
01631	Steel	1/8" x 14"	0.8 lb.	5
01633	Steel	1/8" x 14"	5 lb.	8

Specialty Electrodes

Rustbuster - Deep penetration through rust, grease, and oil



- Premium high strength, all position, deep penetrating electrode for quality welds on very dirty, rusty and painted steels
- Characteristics allow inexperienced welders to produce extra strong, good looking weldments
- 85,000 psi tensile strength
- Available in 3/32" and 1/8" diameters

Part No.	Description	Size	Weight	Master Carton Qty.
06621	Rustbuster	3/32" x 14"	0.8 lb.	5
06623	Rustbuster	3/32" x 14"	5 lb.	8
06631	Rustbuster	1/8" x 14"	0.8 lb.	5
06633	Rustbuster	1/8" x 14"	5 lb.	8

Wear - Superior abrasion resistance



- Increase service life of parts subject to frictional or abrasive wear
- Superior high alloy electrode is ideal for rebuilding worn parts
- Easily applied with forgiving characteristics
- Deposits are machineable

Part No.	Description	Size	Weight	Master Carton Qty.
04631	Wear	1/8" x 14"	Job Pak	5

Aluminum - Unique electrode for brazing and arc welding - DC only



- Universal flux-coated aluminum electrode that can be used on wrought and cast aluminum
- Can also be used as an Oxy-Fuel brazing alloy
- Forgiving electrode made for the occasional welder

Part No.	Description	Size	Weight	Master Carton Qty.
07331	Aluminum	1/8" x 14"	Job Pak	5
01932	Aluminum	1/8" x 14"	0.5 lb.	5
01933	Aluminum	1/8" x 14"	5 lb.	8

Master Carton Quantity

1 lb. Packages (Job Pak)	5
5 lb. Packages	8
10 lb. Packages	4
50 lb. Packages	1

Specialty Electrodes

Brazing - Dual purpose brazing rod



- Flux coated brazing rod eliminates the need for additional fluxes
- High strength characteristics makes it ideal for brazing steel, copper, and bronze
- For use with an Oxy-Fuel torch only
- Ideal for sheet metal

Part No.	Description	Size	Weight	Master Carton Qty.
08021	Brazing	3/32" x 14"	Job Pak	5
08025	Brazing	3/32" x 14"	0.8 lb.	5

Cutting - Premium cutting and beveling electrode



- Eliminate the need for a cutting torch
- This electrode and your welding machine allow you to cut, gouge and chamfer all metals
- Ideal for removing unwanted welds and preparing parts prior to welding
- Will cut cast iron, steel, stainless steel and aluminum

Part No.	Description	Size	Weight	Master Carton Qty.
09921	Cutting	3/32" x 14"	Job Pak	5
09922	Cutting	3/32" x 14"	0.8 lb.	5

AWS Specifications

E	-	60	1	3	Electrode	Tensile Strength	Position	Coating & Current	Types of Coating & Current			
									Position	Digit	Type of Coating	Current
									1) Flat, Horizontal, Vertical, Overhead	0	cellulose sodium	DCEP
									2) Flat and Horizontal Only	1	cellulose potassium	AC or DCEP
										2	titania sodium	AC or DCEN
										3	titania potassium	AC, DCEP or DCEN
										4	iron powder titania	AC, DCEP or DCEN
										5	low hydrogen sodium	DCEP
										6	low hydrogen potassium	AC or DCEP
										7	iron powder iron oxide	AC, DCEP or DCEN
										8	iron powder low hydrogen	AC or DCEP

Steel Electrodes

Plastic & Metal Container Electrodes

- Each rod is printed with AWS classifications for easy identification
- Premium 6011, 6013, 7014, and 7018 are all priced competitively
- The most popular electrode types for do-it-yourself welding
- Available in convenient 5 and 10lb. reusable plastic containers and 50lb. metal cans
- US Forge electrodes meet or exceed all AWS specifications



Steel Electrodes

E6011 - Deep penetration for dirty and oil-soaked material

Part No.	Description	Size	Weight	Master Carton Qty.
01123	6011 Electrode	3/32" x 14"	5 lb.	8
01124	6011 Electrode	3/32" x 14"	10 lb.	4
11127	6011 Electrode	3/32" x 14"	50 lb.	1
01133	6011 Electrode	1/8" x 14"	5 lb.	8
01134	6011 Electrode	1/8" x 14"	10 lb.	4
11137	6011 Electrode	1/8" x 14"	50 lb.	1
01143	6011 Electrode	5/32" x 14"	5 lb.	8
01144	6011 Electrode	5/32" x 14"	10 lb.	4
11147	6011 Electrode	5/32" x 14"	50 lb.	1

E6013 - Easiest to use, all purpose mild steel

Part No.	Description	Size	Weight	Master Carton Qty.
01323	6013 Electrode	3/32" x 14"	5 lb.	8
01324	6013 Electrode	3/32" x 14"	10 lb.	4
11327	6013 Electrode	3/32" x 14"	50 lb.	1
01333	6013 Electrode	1/8" x 14"	5 lb.	8
01334	6013 Electrode	1/8" x 14"	10 lb.	4
11337	6013 Electrode	1/8" x 14"	50 lb.	1
01343	6013 Electrode	5/32" x 14"	5 lb.	8
01344	6013 Electrode	5/32" x 14"	10 lb.	4
11347	6013 Electrode	5/32" x 14"	50 lb.	1

E7014 - High speed, low penetration for mild steel

Part No.	Description	Size	Weight	Master Carton Qty.
01423	7014 Electrode	3/32" x 14"	5 lb.	8
01424	7014 Electrode	3/32" x 14"	10 lb.	4
11427	7014 Electrode	3/32" x 14"	50 lb.	1
01433	7014 Electrode	1/8" x 14"	5 lb.	8
01434	7014 Electrode	1/8" x 14"	10 lb.	4
11437	7014 Electrode	1/8" x 14"	50 lb.	1
01443	7014 Electrode	5/32" x 14"	5 lb.	8
01444	7014 Electrode	5/32" x 14"	10 lb.	4
11447	7014 Electrode	5/32" x 14"	50 lb.	1

E7018 - Premium, low hydrogen mild steel electrode

Part No.	Description	Size	Weight	Master Carton Qty.
01823	7018 Electrode	3/32" x 14"	5 lb.	8
01824	7018 Electrode	3/32" x 14"	10 lb.	4
11827	7018 Electrode	3/32" x 14"	50 lb.	1
01833	7018 Electrode	1/8" x 14"	5 lb.	8
01834	7018 Electrode	1/8" x 14"	10 lb.	4
11837	7018 Electrode	1/8" x 14"	50 lb.	1
01843	7018 Electrode	5/32" x 14"	5 lb.	8
01844	7018 Electrode	5/32" x 14"	10 lb.	4
11847	7018 Electrode	5/32" x 14"	50 lb.	1

Steel Electrodes

Boxed Electrodes

- US Forge electrodes offer ease-of-use weldability that occasional welders need
- Premium 6011, 6013, 7014, and 7018 are shrink wrapped, then packed in boxes which are labeled with clear easy-to-follow instructions
- Available in convenient 1, 5, 10, and 50 lb. boxes
- Each rod is printed with AWS classifications for easy identification
- US Forge electrodes meet or exceed all AWS specifications



E6010 - Deep penetration for dirty and oil-soaked material

Part No.	Description	Size	Weight	Master Carton Qty.
51023	6010 Electrode	3/32" x 14"	5 lb.	8
51024	6010 Electrode	3/32" x 14"	10 lb.	4
01027	6010 Electrode	3/32" x 14"	50 lb.	1
51033	6010 Electrode	1/8" x 14"	5 lb.	8
51034	6010 Electrode	1/8" x 14"	10 lb.	4
01037	6010 Electrode	1/8" x 14"	50 lb.	1
51043	6010 Electrode	5/32" x 14"	5 lb.	8
51044	6010 Electrode	5/32" x 14"	10 lb.	4
01047	6010 Electrode	5/32" x 14"	50 lb.	1

E6011 - Deep penetration for dirty and oil-soaked material

Part No.	Description	Size	Weight	Master Carton Qty.
51122	6011 Electrode	3/32" x 14"	1 lb.	5
51123	6011 Electrode	3/32" x 14"	5 lb.	8
51124	6011 Electrode	3/32" x 14"	10 lb.	4
01127	6011 Electrode	3/32" x 14"	50 lb.	1
51132	6011 Electrode	1/8" x 14"	1 lb.	5
51133	6011 Electrode	1/8" x 14"	5 lb.	8
51134	6011 Electrode	1/8" x 14"	10 lb.	4
01137	6011 Electrode	1/8" x 14"	50 lb.	1
51142	6011 Electrode	5/32" x 14"	1 lb.	5
51143	6011 Electrode	5/32" x 14"	5 lb.	8
51144	6011 Electrode	5/32" x 14"	10 lb.	1
01147	6011 Electrode	5/32" x 14"	50 lb.	1

E6013 - Easiest to use, all purpose mild steel

Part No.	Description	Size	Weight	Master Carton Qty.
51322	6013 Electrode	3/32" x 14"	1 lb.	5
51323	6013 Electrode	3/32" x 14"	5 lb.	8
51324	6013 Electrode	3/32" x 14"	10 lb.	4
01327	6013 Electrode	3/32" x 14"	50 lb.	1
51332	6013 Electrode	1/8" x 14"	1 lb.	5
51333	6013 Electrode	1/8" x 14"	5 lb.	8
51334	6013 Electrode	1/8" x 14"	10 lb.	4
01337	6013 Electrode	1/8" x 14"	50 lb.	1
51342	6013 Electrode	5/32" x 14"	1 lb.	5
51343	6013 Electrode	5/32" x 14"	5 lb.	8
51344	6013 Electrode	5/32" x 14"	10 lb.	4
01347	6013 Electrode	5/32" x 14"	50 lb.	1

Steel Electrodes

E7014 - High speed, low penetration for mild steel

Part No.	Description	Size	Weight	Master Carton Qty.
51422	7014 Electrode	3/32" x 14"	1 lb.	5
51423	7014 Electrode	3/32" x 14"	5 lb.	8
51424	7014 Electrode	3/32" x 14"	10 lb.	4
01427	7014 Electrode	3/32" x 14"	50 lb.	1
51432	7014 Electrode	1/8" x 14"	1 lb.	5
51433	7014 Electrode	1/8" x 14"	5 lb.	8
51434	7014 Electrode	1/8" x 14"	10 lb.	4
01437	7014 Electrode	1/8" x 14"	50 lb.	1
51442	7014 Electrode	5/32" x 14"	1 lb.	5
51443	7014 Electrode	5/32" x 14"	5 lb.	8
51444	7014 Electrode	5/32" x 14"	10 lb.	4
01447	7014 Electrode	5/32" x 14"	50 lb.	1

E7018 - Premium, low hydrogen mild steel electrode

Part No.	Description	Size	Weight	Master Carton Qty.
51822	7018 Electrode	3/32" x 14"	1 lb.	5
51823	7018 Electrode	3/32" x 14"	5 lb.	8
51824	7018 Electrode	3/32" x 14"	10 lb.	4
01827	7018 Electrode	3/32" x 14"	50 lb.	1
51832	7018 Electrode	1/8" x 14"	1 lb.	5
51833	7018 Electrode	1/8" x 14"	5 lb.	8
51834	7018 Electrode	1/8" x 14"	10 lb.	4
01837	7018 Electrode	1/8" x 14"	50 lb.	1
51842	7018 Electrode	5/32" x 14"	1 lb.	5
51843	7018 Electrode	5/32" x 14"	5 lb.	8
51844	7018 Electrode	5/32" x 14"	10 lb.	4
01847	7018 Electrode	5/32" x 14"	50 lb.	1

E7024 - Titania type electrode, high deposition

Part No.	Description	Size	Weight	Master Carton Qty.
51233	7024 Electrode	1/8" x 14"	5 lb.	8
51234	7024 Electrode	1/8" x 14"	10 lb.	4
51237	7024 Electrode	1/8" x 14"	50 lb.	1

Cast Iron Electrodes

Cast Iron - Maximum strength all-purpose electrode for dirty cast iron

- Deposits are machinable

Part No.	Description	Size	Weight	Master Carton Qty.
02731	Cast Iron	1/8" x 14"	Job Pak	5
02732	Cast Iron	1/8" x 14"	1 lb	5

Cast Iron Electrodes

Nickel Free - *A nickel free electrode with a non-machineable deposit*

- A low cost electrode for dirty and difficult-to-weld cast iron
- Suitable for joining problem cast iron to steel
- Successfully used when nickel alloys fail to adhere

Part No.	Description	Size	Weight	Master Carton Qty.
52332	Nickel Free Electrode	1/8" x 14"	1 lb.	5
52333	Nickel Free Electrode	1/8" x 14"	5 lb.	8

Nickel 55 Electrode - *A nickel-iron type electrode for all position cast iron welding*

- Produces welds with higher strengths and ductility than the straight nickel electrodes
- Deposits are machinable, but harder and more resistant to abrasion than high nickel welds

Part No.	Description	Size	Weight	Master Carton Qty.
52122	Nickel 55 Electrode	3/32" x 10"	0.8 lb.	5
52132	Nickel 55 Electrode	1/8" x 14"	1 lb.	5
52133	Nickel 55 Electrode	1/8" x 14"	5 lb.	8
52134	Nickel 55 Electrode	1/8" x 14"	10 lb.	4

Nickel 99 Electrode - *A high nickel content electrode with an extruder coating for welding cast iron*

- Welds are easily produced in all positions and the deposits are readily machined

Part No.	Description	Size	Weight	Master Carton Qty.
52222	Nickel 99 Electrode	3/32" x 10"	0.8 lb.	5
52232	Nickel 99 Electrode	1/8" x 14"	1 lb.	5
52233	Nickel 99 Electrode	1/8" x 14"	5 lb.	8
52234	Nickel 99 Electrode	1/8" x 14"	10 lb.	4

Hardfacing & Wearfacing Electrodes

Wear - *A superior high alloy electrode for medium impact and severe abrasion*

- "Wearfacing" is to effectively wearface a part to extend that part's life
- Easy to weld out of position
- Deposits are machinable
- Up to Rc 60

Part No.	Description	Size	Weight	Master Carton Qty.
04631	Wear	1/8" x 14"	Job Pak	5

Hardfacing & Wearfacing Electrodes

Wearfacing - *A general purpose electrode provides high compression strength and impact wear, with moderate abrasion resistance*

- To effectively wearface a part is to extend that parts life
- Deposits are machinable and can be forged
- Up to Rc 41

Part No.	Description	Size	Weight	Master Carton Qty.
54632	Wearfacing	1/8" x 14"	1 lb.	5
54633	Wearfacing	1/8" x 14"	5 lb.	8

Hardfacing - *This low cost electrode provides medium hardness and impact resistance*

- "Hardfacing" means to put a protective layer of material on a surface to prolong the life of the part
- Gives good abrasive wear resistance
- Deposits are not machinable or forgeable
- Up to Rc 53

Part No.	Description	Size	Weight	Master Carton Qty.
54732	Hardfacing	1/8" x 14"	1 lb.	5
54733	Hardfacing	1/8" x 14"	5 lb.	8

Stainless Steel Electrodes

Problem Solver - *A strong universal electrode ideal for welding low, medium, and high alloy steels, as well as all dissimilar steels including stainless steel*

- Provides strongest welds possible
- Tensile strength up to 180,000 psi

Part No.	Description	Size	Weight	Master Carton Qty.
00031	Problem Solver	1/8" x 14"	Job Pak	5
00033	Problem Solver	1/8" x 14"	5 lb.	8

Stainless Steel - *Economical all position electrode that deposits very smooth, corrosion resistant welds without spatter*

- Can be used with 302, 304, 308 and 316L stainless steels
- Stainless Steel covered electrodes produce smooth, tough welds

Part No.	Description	Size	Weight	Master Carton Qty.
50222	Stainless Steel	3/32" x 14"	1 lb.	5
50223	Stainless Steel	3/32" x 14"	5 lb.	8

Stainless Steel Electrodes

Stainless Steel Electrodes 308L - For use on 302, 304, and 308 grades of stainless steels, dairy equipment, pulp and paper equipment and refinery equipment

Part No.	Description	Size	Weight	Master Carton Qty.
50822	Stainless Steel 308L	3/32" x 10"	0.8 lb.	5
50823	Stainless Steel 308L	3/32" x 10"	4 lb.	8
50824	Stainless Steel 308L	3/32" x 10"	8 lb.	4
50832	Stainless Steel 308L	1/8" x 14"	1 lb.	5
50833	Stainless Steel 308L	1/8" x 14"	5 lb.	8
50834	Stainless Steel 308L	1/8" x 14"	10 lb.	4
50842	Stainless Steel 308L	5/32" x 14"	1 lb.	5
50843	Stainless Steel 308L	5/32" x 14"	5 lb.	8
50844	Stainless Steel 308L	5/32" x 14"	10 lb.	4

Stainless Steel Electrodes 309L - For use on chemical processing equipment, oven equipment, carbon steel to stainless, and propeller shaft build-ups

Part No.	Description	Size	Weight	Master Carton Qty.
50922	Stainless Steel 309L	3/32" x 10"	0.8 lb.	5
50923	Stainless Steel 309L	3/32" x 10"	4 lb.	8
50924	Stainless Steel 309L	3/32" x 10"	8 lb.	4
50932	Stainless Steel 309L	1/8" x 14"	1 lb.	5
50933	Stainless Steel 309L	1/8" x 14"	5 lb.	8
50934	Stainless Steel 309L	1/8" x 14"	10 lb.	4
50942	Stainless Steel 309L	5/32" x 14"	1 lb.	5
50943	Stainless Steel 309L	5/32" x 14"	5 lb.	8
50944	Stainless Steel 309L	5/32" x 14"	10 lb.	4

Stainless Steel Electrodes 316L - For use on photographic equipment, food processing, petroleum processing, and chemical equipment

Part No.	Description	Size	Weight	Master Carton Qty.
50622	Stainless Steel 316L	3/32" x 10"	0.8 lb.	5
50623	Stainless Steel 316L	3/32" x 10"	4 lb.	8
50624	Stainless Steel 316L	3/32" x 10"	8 lb.	4
50632	Stainless Steel 316L	1/8" x 14"	1 lb.	5
50633	Stainless Steel 316L	1/8" x 14"	5 lb.	8
50634	Stainless Steel 316L	1/8" x 14"	10 lb.	4
50642	Stainless Steel 316L	5/32" x 14"	1 lb.	5
50643	Stainless Steel 316L	5/32" x 14"	5 lb.	8

Aluminum

Aluminum Electrodes • Universal flux-coated aluminum stick electrode for arc welding or gas welding

- Aluminum electrodes have exceptional arc stability with minimum spatter and fuming
- DC Reverse

Part No.	Description	Size	Weight	Master Carton Qty.
07331	Aluminum	1/8" x 14"	Job Pak	5
01932	Aluminum	1/8" x 14"	0.5 lb.	5
01933	Aluminum	1/8" x 14"	5 lb.	8

Easy Strike™ Electrodes for 110 Volt Welders

- These low amperage electrodes are intended for use with 110 volt welding machines
- The exclusive Easy Strike™ igniter tip helps eliminate problems a less experienced welder might encounter while starting the arc
- Easy to use for the homeowner, handyman, and hobbyist



6013 Easy Strike™ - Low amp electrode

Part No.	Description	Size	Weight	Master Carton Qty.
01302	Easy Strike 6013	1/16" x 10"	0.5 lb.	5
01312	Easy Strike 6013	5/64" x 10"	0.5 lb.	5

7014 Easy Strike™ - Low amp electrode

Part No.	Description	Size	Weight	Master Carton Qty.
01402	Easy Strike 7014	1/16" x 10"	0.5 lb.	5
01412	Easy Strike 7014	5/64" x 10"	0.5 lb.	5

Stainless Easy Strike™ - Low amp electrode

Part No.	Description	Size	Weight	Master Carton Qty.
50801	Easy Strike Stainless	1/16" x 10"	0.5 lb.	5

Gas Rods

- Premium brazing rods are available bare or flux coated, and come in either 1# or 5# packages
- For brazing, soldering & welding of most metals



Copper Coated Steel Rod - For welding low carbon and mild steels

Part No.	Description	Size	Weight	Master Carton Qty.
02102	Copper Coated Steel Rod	1/16" x 18"	0.8 lb.	4
02103	Copper Coated Steel Rod	1/16" x 36"	5 lb.	4
02122	Copper Coated Steel Rod	3/32" x 18"	0.8 lb.	4
02123	Copper Coated Steel Rod	3/32" x 36"	5 lb.	4
02132	Copper Coated Steel Rod	1/8" x 18"	0.8 lb.	4
02133	Copper Coated Steel Rod	1/8" x 36"	5 lb.	4

Flux Coated Low Fuming Bronze Rod - General purpose brazing of steel and copper alloys - No flux required

Part No.	Description	Size	Weight	Master Carton Qty.
02203	FC Low Fume Bronze Rod	1/16" x 18"	5 lb.	4
02222	FC Low Fume Bronze Rod	3/32" x 18"	0.8 lb.	4
02223	FC Low Fume Bronze Rod	3/32" x 36"	5 lb.	4
02232	FC Low Fume Bronze Rod	1/8" x 18"	0.8 lb.	4
02233	FC Low Fume Bronze Rod	1/8" x 36"	5 lb.	4

Bare Low Fuming Bronze Rod - General purpose brazing of steel and copper alloys - Requires part number 02350 brazing flux

Part No.	Description	Size	Weight	Master Carton Qty.
02303	Bare Low Fume Bronze Rod	1/16" x 36"	5 lb.	4
02322	Bare Low Fume Bronze Rod	3/32" x 18"	0.8 lb.	4
02323	Bare Low Fume Bronze Rod	3/32" x 36"	5 lb.	4
02332	Bare Low Fume Bronze Rod	1/8" x 18"	0.8 lb.	4
02333	Bare Low Fume Bronze Rod	1/8" x 36"	5 lb.	4

Self Fluxing Aluminum Rod

Part No.	Description	Size	Weight	Master Carton Qty.
02532	Self Fluxing Aluminum Rod	1/8" x 18"	0.8 lb.	4
02533	Self Fluxing Aluminum Rod	1/8" x 18"	5 lb.	4

Gas Rods

Bare Aluminum Rod - *For all aluminum brazing, requires flux*

- Requires part number 02410 aluminum flux

Part No.	Description	Size	Weight	Master Carton Qty.
02403	Bare Aluminum Rod	1/16" x 36"	5 lb.	4
02422	Bare Aluminum Rod	3/32" x 18"	0.8 lb.	4
02423	Bare Aluminum Rod	3/32" x 36"	5 lb.	4
02432	Bare Aluminum Rod	1/8" x 18"	0.8 lb.	4
02433	Bare Aluminum Rod	1/8" x 36"	5 lb.	4

Flux-Coated Silver Brazing Rod - *Multi-purpose for copper, brass and stainless steel*

- Multi-purpose for copper, brass, & stainless steel
- Not recommended for steel or iron
- Requires no flux

Part No.	Description	Size	Weight	Master Carton Qty.
02903	FC Silver Brazing Rod	1/16" x 18"	4.5 oz.	1
02923	FC Silver Brazing Rod	3/32" x 18"	0.8 lb.	1

Farm Pak

The Farm Pak consists of 3 lbs. of welding electrodes designed to tackle the toughest farm applications

- 1 lb. of Rustbuster
- 1 lb. of Problem Solver
- 1 lb. of Wear
- Comes in a resealable storage container
- USForge Welding Data Booklet



Part No.	Description	Master Carton Qty.
00913	Farm Pak	4

Anti-Spatters

- Helps reduce unwanted weld spatter on MIG tips and nozzles in addition to general weld areas
- These products are Non Toxic and Non Flammable
- Easy to use
- Requires little clean-up
- Spatter easily removed with a dry cloth



Part No.	Description	Weight	Master Carton Qty.
02352	Nozzle Gel	16 oz.	12
01602	Anti-Spatter Spray	16 oz. can	12

Brazing Fluxes

Brazing Flux

- Allows for clean solid brazing jobs
- For use with all types of torches
- Comes in re-sealable jar



Aluminum Flux

- An excellent cleaning agent
- For use with bare aluminum rod
- Helps prevent welds from collapsing
- Comes in re-sealable jar

Part No.	Description	Weight	Master Carton Qty.
02350	Brazing Flux	8 oz.	24
02410	Aluminum Flux	6 oz	4

Rod Storage

Rod Storage Container

- Protects your rods from moisture and contamination
- Holds 10 lbs. of electrodes
- Durable, resealable plastic



Rod Storage Container w/ Clip

- Keeps electrodes fresh and dry with an airtight seal
- Convenient belt clip
- Internal divider with four separate storage areas
- Holds up to 10 lbs. of 12" or 14" welding rods
- Electrodes not included



Part No.	Description	Master Carton Qty.
00171	Storage Container	4
00172	Rod Storage Container w/ Belt Clip	4

MIG Wire

- US Forge mild steel solid and flux-cored wire is offered in four diameters
- Our MIG wire has a smooth, clean surface required for efficient wire feed
- The wire features minimal spatter and easy slag clean-up; qualities that are important for easy do-it-yourself welding



Mild Steel MIG Wire

Premium Grade Flux-Cored Wire E71T-GS - For Gasless Welding

- Self-shielded, flux-cored, mild steel wire is designed for single pass, semi-automatic welding applications
- Excellent for carbon steels, galvanized steels and zinc coated steels



Part No.	Description	Size	Weight	Master Carton Qty.
00062	E71T-GS Flux-Cored Wire	.030	2 lb.	10
00064	E71T-GS Flux-Cored Wire	.030	10 lb.	4
00067	E71T-GS Flux-Cored Wire	.030	25 lb.	1
00072	E71T-GS Flux-Cored Wire	.035	2 lb.	10
00074	E71T-GS Flux-Cored Wire	.035	10 lb.	4
00077	E71T-GS Flux-Cored Wire	.035	25 lb.	1
00082	E71T-GS Flux-Cored Wire	.045	2 lb.	10
00084	E71T-GS Flux-Cored Wire	.045	10 lb.	4
00087	E71T-GS Flux-Cored Wire	.045	25 lb.	1

Solid Mild Steel Wire 70S-6 - Requires CO² Shielding Gas

- Excellent wire designed for single and multiple pass welding
- Can also be used for sheet metal applications when smooth welds are needed



Part No.	Description	Size	Weight	Master Carton Qty.
00652	70S-6 Solid Mild Steel Wire	.023	2 lb.	10
00654	70S-6 Solid Mild Steel Wire	.023	10 lb.	4
00657	70S-6 Solid Mild Steel Wire	.023	33 lb.	1
00662	70S-6 Solid Mild Steel Wire	.030	2 lb.	10
00664	70S-6 Solid Mild Steel Wire	.030	10 lb.	4
00667	70S-6 Solid Mild Steel Wire	.030	33 lb.	1
00672	70S-6 Solid Mild Steel Wire	.035	2 lb.	10
00674	70S-6 Solid Mild Steel Wire	.035	10 lb.	4
00677	70S-6 Solid Mild Steel Wire	.035	33 lb.	1
10682	70S-6 Solid Mild Steel Wire	.045	2 lb.	10
10684	70S-6 Solid Mild Steel Wire	.045	10 lb.	4
10687	70S-6 Solid Mild Steel Wire	.045	33 lb.	1
10692	70S-6 Solid Mild Steel Wire	.0625	2 lb.	10
10694	70S-6 Solid Mild Steel Wire	.0625	10 lb.	4
10697	70S-6 Solid Mild Steel Wire	.0625	33 lb.	1

Hardfacing MIG Wire

Hardfacing Wire - *Requires no shielding gas*

- Designed to resist abrasion
- Weld deposit weather severe abrasion, moderate impact and metal-to-metal wear
- For use to dredge parts, earth moving equipment and farm equipment



Part No.	Description	Size	Weight	Master Carton Qty.
00471	55 FC-O FC Hardfacing Wire	.035	1 lb.	10
00481	55 FC-O FC Hardfacing Wire	.045	1 lb.	10

Aluminum MIG Wire

Aluminum Wire ER4043 - *Requires 100% Argon Shielding Gas*

- General purpose type aluminum welding wire
- Contains silicon additives which produce a weld less sensitive to cracking



Part No.	Description	Size	Weight	Master Carton Qty.
00668	ER4043 MIG Wire	.030	1 lb.	10
10462	ER4043 MIG Wire	.030	3.25 lb.	10
00669	ER4043 MIG Wire	.035	1 lb.	10
10472	ER4043 MIG Wire	.035	3.25 lb.	10

Aluminum Wire ER5356 - *Requires 100% Argon Shielding Gas*

- ER5356 has a high magnesium content which increases weld strength and decreases crack sensitivity
- For general aluminum welding applications
- Offers excellent corrosion resistance when exposed to salt water



Part No.	Description	Size	Weight	Master Carton Qty.
00678	ER5356 MIG Wire	.030	1 lb.	10
10562	ER5356 MIG Wire	.030	3.25 lb.	10
00679	ER5356 MIG Wire	.035	1 lb.	10
10572	ER5356 MIG Wire	.035	3.25 lb.	10

Stainless Steel MIG Wire

Stainless Steel Wire 308L

- ER308L is an excellent choice for welding stainless steel
- Provides a smooth, clean and bright surface
- For use on a dairy, pulp and paper, textile dyeing, refinery and chemical equipment
- Requires 75% Argon, 25% CO₂ shielding gas



Part No.	Description	Size	Weight	Master Carton Qty.
10852	ER308L MIG Wire	.023	2 lb.	10
10854	ER308L MIG Wire	.023	10 lb.	4
10857	ER308L MIG Wire	.023	30 lb.	1
00676	ER308L MIG Wire	.030	2 lb.	10
00675	ER308L MIG Wire	.030	10 lb.	4
10867	ER308L MIG Wire	.030	30 lb.	1
10872	ER308L MIG Wire	.035	2 lb.	10
10874	ER308L MIG Wire	.035	10 lb.	4
10877	ER308L MIG Wire	.035	30 lb.	1
10882	ER308L MIG Wire	.045	2 lb.	10
10884	ER308L MIG Wire	.045	10 lb.	4
10887	ER308L MIG Wire	.045	30 lb.	1

Stainless Steel Wire 309L

- Use for overlaying, joining stainless steel to carbon steel, and build-up of propeller shafts on boats
- Requires 75% Argon, 25% CO₂ shielding gas or 99% Argon, 1% O₂



Part No.	Description	Size	Weight	Master Carton Qty.
10962	ER309L MIG Wire	.030	2 lb.	10
10964	ER309L MIG Wire	.030	10 lb.	4
10967	ER309L MIG Wire	.030	30 lb.	1
10972	ER309L MIG Wire	.035	2 lb.	10
10974	ER309L MIG Wire	.035	10 lb.	4
10977	ER309L MIG Wire	.035	30 lb.	1
10982	ER309L MIG Wire	.045	2 lb.	10
10984	ER309L MIG Wire	.045	10 lb.	4
10987	ER309L MIG Wire	.045	30 lb.	1

Master Carton Quantity

1 lb. and 2lb. Spools	..10
10 lb. Spools	4
25 lb. Spools	1
30 lb. Spools	1
33 lb. Spools	1

Stainless Steel MIG Wire

Stainless Steel Wire 316L

- For use on process equipment fabricated with type 316L molybdenum bearing stainless steel
- Requires 75% Argon, 25% CO₂ shielding gas or 99% Argon, 1% O₂



Part No.	Description	Size	Weight	Master Carton Qty.
11652	ER316L MIG Wire	.023	2 lb.	10
11654	ER316L MIG Wire	.023	10 lb.	4
11657	ER316L MIG Wire	.023	30 lb.	1
11662	ER316L MIG Wire	.030	2 lb.	10
11664	ER316L MIG Wire	.030	10 lb.	4
11667	ER316L MIG Wire	.030	30 lb.	1
11672	ER316L MIG Wire	.035	2 lb.	10
11674	ER316L MIG Wire	.035	10 lb.	4
11677	ER316L MIG Wire	.035	30 lb.	1
11682	ER316L MIG Wire	.045	2 lb.	10
11684	ER316L MIG Wire	.045	10 lb.	4
11687	ER316L MIG Wire	.045	30 lb.	1

Flux Cored Stainless Steel Wire ER 308 - FCO - For Gasless Welding

- US Forge ER308 - FCO is the same as ER308L stainless steel, but does not require shielding gas
- Used for welding all 300 Series stainless steel up to and including 308L



Part No.	Description	Size	Weight	Master Carton Qty.
11876	ER308-FCO	.035	1 lb.	10
11878	ER308-FCO	.045	1 lb.	10

MIG Wire Contact Tips & Nozzles

- Contact tips designed to replace either TWECO or Binzel gun tips
- *Suitable for:
 - Lincoln Electric® SP-100L MIG guns
 - Binzel MB15® guns
 - Tweco Products, Inc.® Mini and #1 MIG guns



Part No.	Description	Size	Pkg.	Master Carton Qty.
00493	Miller Binzel Contact Tip	.023 (0.4mm)	6 per pack	10
00494	Miller Binzel Contact Tip	.030 (0.8mm)	6 per pack	10
00496	Miller Contact Tip	.023 (0.4mm)	6 per pack	10
00497	Hobart Contact Tip	.030 (0.8mm)	6 per pack	10
00498	Hobart Contact Tip	.045 (1.2mm)	6 per pack	10
00499	Hobart Contact Tip	.035 (0.9mm)	6 per pack	10
00519	Contact Tip	.023 (0.4mm)	6 per pack	10
00503	Contact Tip	.025 (0.6mm)	6 per pack	10
00504	Contact Tip	.030 (0.8mm)	6 per pack	10
00505	Contact Tip	.035 (0.9mm)	6 per pack	10
00521	Euro Thread Contact Tip.	.035 (0.9mm)	6 per pack	10
00511	Contact Tip	.045 (1.2mm)	6 per pack	10
00910	MIG Nozzle	1/2 orifice	1 per pack	5
00918	Binzel Slip Nozzle	1/2 orifice	1 per pack	1
00919	Miller Slip Nozzle	1/2 orifice		

*US Forge is not affiliated with Lincoln Electric, Tweco Products or Binzel. The parts advertised for sale are NOT genuine equipment. Reference to Lincoln Electric, Tweco Products and Binzel is for your convenience.

Welding Helmets

Auto-Darkening Welding Helmets

- Superior auto-darkening lens for ARC, MIG, & TIG welding
- Extra large viewing area: 3.86" x 2.17" (88129 only)
- Darkening reaction time is 1/25,000 sec.
- Variable shade control - shades #9 - #13
- High/low light sensitivity adjustment
- Automatic power on/off with adjustable delay time
- Full face coverage with ratcheting headband
- Solar powered with rechargeable back-up battery

88123



88124



88129



Part No.	Description	Master Carton Qty.
88123	Auto darkening helmet, flame graphics	4
88124	Auto darkening helmet	4
88129	Auto darkening helmet extra wide view	4

Auto-Darkening Cover Plates

- Clear cover plates inserted in front of the auto-darkening lens to protect from molten metal spatter and typical wear

99075



99076



Part No.	Description	Master Carton Qty.
99075	Inside cover plate for 88124	1
99076	Outside cover plate for 88124	1

Welding Helmets

Standard Fixed Shade Welding Helmets

- Comfortable, easy-to-use welding helmets are lightweight and impact resistant
- Includes a #10 fixed shade lens protective and clear lens covers
- Narrow shell design is perfect for work in tight spaces
- Meets ANSI Z87.1 standards
- Fully adjustable head gear to allow for quick, easy adjustments



Part No.	Description	Master Carton Qty.
00110	Welding Helmet • 2" x 4-1/4" Stationary Retainer • Adjustable Headgear	4
88100	Welding Helmet • 2" x 4-1/4" Flip-Up Front Retainer • Ratchet Headgear	4
88101	Welding Helmet • 4-1/4" x 5-1/4" Full Vision Stationary Retainer • Ratchet Headgear	4
88122	Wide View Welding Helmet • 4-1/4" x 5-1/4" Lift Front • Ratchet Headgear	4

Replacement Headgear

- Made of long lasting, pliable, non-stiffening plastic
- Ratchet design makes for easy adjustment to any head size



Part No.	Description	Master Carton Qty.
88126	Ratchet Headgear • Fits US Forge helmets 88100, 88101, 88122, and others	1
99126	Ratchet Headgear • Fits US Forge Helmets 99100, 99101, and others	1

Lenses and Eye Protection

Replacement and Cover Plates

- High quality arc welding lenses from US Forge offer the finest, most complete eye protection available
- Provides necessary protection against ultraviolet rays for all types of arc welding
- Cover plates, which can be inserted directly in front of the shaded lens on each helmet type, are used to protect the lenses from molten metal spatter, general scratching, and wear



Part No.	Description	Size	Master Carton Qty.
00088	Clear Glass Cover Plate	2" x 4.25"	10
00089	Clear Glass Cover Plate	4.5" x 5.25"	10
00090	Lens Shade #5 - Glass	2" x 4.25"	10
00091	Lens Shade #9 - Glass	2" x 4.25"	50
00092	Lens Shade #11 - Glass	2" x 4.25"	50
00093	Lens Shade #12 - Glass	2" x 4.25"	50
00094	Round Lens Shade #4	50mm	50
00095	Lens Shade #9	4.5" x 5.25"	25
00096	Lens Shade #11	4.5" x 5.25"	25
00097	Lens Shade #12	4.5" x 5.25"	25
00102	Lens Shade #10 - Glass	2" x 4.25"	10
00103	Clear Cover Plate	2" x 4.25"	10
00104	Lens Shade #10 - Glass	4.5" x 5.25"	10
00105	Clear Cover Plate	4.5" x 5.25"	10
99905	Clear Round Plastic Lens	50mm	10
99077	Gold Cover Plate - Shade #10	2" x 4.5"	50
99078	Gold Cover Plate -Shade #10	4.5" x 5.25"	50
99081	Lens Shade #8 - Glass	2" x 4.25"	50
99903	Bifocal 1.50 Diopter	2" x 4.25"	10
99904	Bifocal 2.00 Diopter	2" x 4.25"	10

Eye and Face Protection

Safety Glasses

- Made to ensure proper and comfortable fit
- Safety glasses can act as a secondary level of safety when welding or brazing, or as the primary safety factor while cleaning a weld
- Available with clear lenses or shaded for cutting and brazing

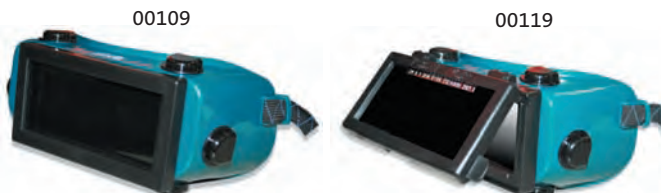


Part No.	Description	Master Carton Qty.
00106	Safety Glasses - Clear Lens	4
00107	Safety Glasses – Cutting and Brazing Shade # 5	4
00118	Visitor Glasses – Clear Lens	4

Eye and Face Protection

Deluxe Cutting and Brazing Goggles

- Our deluxe welding goggles provide extra comfort and protection
- A #5 lens protects the welder from infrared rays given off during gas welding, cutting, burning, and brazing (not suitable for arc welding)
- Made from lightweight, durable soft vinyl that molds to the face to protect the welder from any flashover
- Adjustable elastic bands assure maximum comfort
- Lens and cover plate are replaceable



Part No.	Description	Master Carton Qty.
00109	Deluxe Cutting & Brazing Goggles	4
00119	Deluxe Cutting & Brazing Goggle / Flip Up	4
99109	Economy Cutting & Brazing Goggles / Green	12

Economy Cup Brazing Goggles

- Comfortable, easy-to-use economy goggles include #5 shade lens
- Provide adequate protection for gas welding
- Most often used for short-run, small job, gas welding applications
- Compact design with elastic head band for easy adjustment



Part No.	Description	Master Carton Qty.
00108	Economy Cup Brazing Goggles	4
00113	Safety Goggles	12

Grinding Shields

- Grinding shields provide lightweight full-face protection
- Features a clear shield
- This headgear is made from premium quality, durable, poly-type molded plastic
- It provides excellent eye and face protection while grinding or cutting
- Easy adjustment to any head size



Part No.	Description	Master Carton Qty.
99111	Full Face Grinding Shield - Clear	5
99112	Full Face Grinding Shield - Green	5
99128	Replacement Shield - Clear	1
99129	Replacement Shield - Green	1

Welding Caps

- 100% Cotton
- Soft floppy visor
- Graphics featured on one side with solid color reverse
- Can be crushed or rolled up and put in your pocket
- Can be worn under your hard hat
- Fully washable design
- One size fits all



Part No.	Description	Master Carton Qty.
00140	Camouflage	1
00141	USA Flags	1
00142	Black Checkered Flag - Reversible	1

Welding Gloves

- Our standard glove is designed to provide complete protection from molten metal
- The soft, supple, top-grain leather offers comfort and pliability
- Our deluxe lined welding glove offers even more pliability for long-term dexterity
- Reinforced frictional areas and an internal liner add to the comfort and durability



Part No.	Description	Master Carton Qty.
00400	Blue, Lined Leather Welding Gloves	3
00401	Red, Deluxe Lined Leather Welding Gloves	3
99401	Unlined Welding Gloves	3
99402	Gray Welding Gloves	3
00403	Extra Length Welding Gloves 18"	3
99408	Extra Large Welding Gloves Brown	3

Protective Clothing

- Leather welding jacket has an outside pocket and reinforced naps
- Brown leather cape with reinforced naps and one soapstone holder on each sleeve
- Leather apron with heavy duty crossed back straps for comfort, plastic side release buckles for easy on and off and two chest pockets
- Welding blankets which are gold, neoprene coated fiberglass with 1000°F melting temperature
- Tie dyed welding jackets available in red, white and blue; camouflage and rainbow patterns



Part No.	Description	Master Carton Qty.
99404	Leather Rod Holder	1
99405	Leather Welding Cape with 20" Bib - L	1
99415	Leather Welding Cape with 20" Bib - XL	1
99425	Leather Welding Cape with 20" Bib - XXL	1
99416	Leather Welding Cape with 36" Bib	1
99406	Leather Welding Apron with 42" Bib	1
99409	30" Leather Welding Jacket - L	1
99419	30" Leather Welding Jacket - XL	1
99407	6' x 6' Welding Blanket	1
99420	30" 9oz. Green Firestop Jacket w/ snap fasteners - L	1
99421	30" 9oz. Green Firestop Jacket w/ snap fasteners - XL	1
99410	USF 18" Welders Sleeve - Green	1
99411	USF 23" Welders Sleeve - Green	1
99422	Green Flame Retardant Jacket - XXL	1
99423	Green Flame Retardant Jacket - XXXL	1
99424	Green Flame Retardant Jacket - M	1
99435	Green Proban Cape Sleeve - L	1
99436	Green Proban Cape Sleeve - XL	1
99437	Green Proban Bib	1
99438	Green Proban Cape Sleeve - XXL	1
99427	Camouflage Welding Jacket - XL	1
99429	Red, White & Blue Welding Jacket - L	1
99431	Red, White & Blue Welding Jacket - XXL	1
99432	Rainbow Welding Jacket - L	1
99433	Rainbow Welding Jacket - XL	1
99434	Rainbow Welding Jacket - XXL	1

Electrode Holders

- Made of durable, top quality materials, US Forge electrode holders offer outstanding protection and a firm hold on the grip end of electrodes
- Solid brass, spring-loaded, jaws accept rods up to 3/16" in 45°, 90° or 180° positions



Part No.	Description	Master Carton Qty.
00200	Electrode Holder 250 Amps • Suitable for most arc welding jobs • Accommodates rods 3/32" through 3/16" dia. • Will accept up to #2 welding cable	12
00203	Economy Holder 200 Amps • Designed for up to 5/32" rods • Widely used in steel fabrication • Will accept up to #2 welding cable	12
00208	Heavy Duty Holder 500 Amps • Suitable for most arc welding jobs • Accommodates rods 3/32" through 3/16" dia. • Will accept up to #2 welding cable	12
00212	Screw Type Holder 400 Amps • A quarter turn of its handle loosens the rod for removal or replacement • Electrodes burn within 1" from the head and can be bent to any angle and still be held secure • Accommodates rods from 3/32" to 3/16" dia. • Will accept up to #2 welding cable	12

Ground Clamps

Steel Ground Clamps

- Designed for safety
- Simple attachment to welding machine cables
- Easy-open jaws



Part No.	Description	Master Carton Qty.
00201	Ground Clamp - 300 Amps	12
00204	Economy Ground Clamp - 200-250 Amps	12
00210	Ground Clamp - 500 Amps	12

Brass Ground Clamps

- Wide grooved jaws for positive grounding
- For heavy-duty use
- Oval-point screw cable connections make installation easy



Part No.	Description	Master Carton Qty.
00202	Heavy Duty Bronze Ground Clamp - 300 Amps	12

Magnets

- Multi-purpose magnets
- Holds iron objects at 45°, 90°, and 135° angles
- Strong magnets sticks to any iron object
- Leaves your hands free



Part No.	Description	Master Carton Qty.
00206	Multi-Purpose Magnet - Small	8
00207	Multi-Purpose Magnet - Large	12

Chipping Hammers

- Our high quality chipping hammers are made of hardened steel with a spring-type handle
- The hammers are designed to absorb the shock of contact while cleaning and chipping away welding debris
- Incorporates drop forged heat treated head
- The head is welded to the steel shaft to ensure safety and longer life



Part No.	Description	Master Carton Qty.
00300	Heavy Duty Chipping Hammer	12
99300	Economy Chipping Hammer	12
99301	Economy Brush/Chipping Hammer	12
99304	Chipping Hammer Cross Chisel	12
00301	Premium Brush/Chipping Hammer Combo	12

Brushes

Steel Wire Brush

- Ideal for removing debris and polishing welds
- Our brushes are sturdy, high quality and durable
- Strong wooden handle for good control



Part No.	Description	Master Carton Qty.
00302	Steel Wire Brush	12

Stainless Steel Wire Brush

- Made with same high quality as our standard steel brush
- Designed for stainless steel weldments and base metals, where stainless steel and aluminum must be used to avoid contaminating the weld area

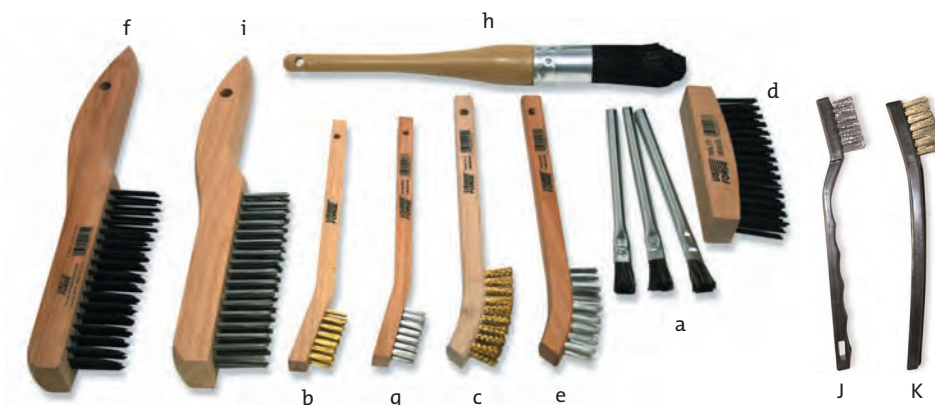


Part No.	Description	Master Carton Qty.
00303	Stainless Steel Wire Brush	12

Brushes

Assorted Brushes

- All brushes are sturdy, high quality and are ideal for removing debris and polishing welds

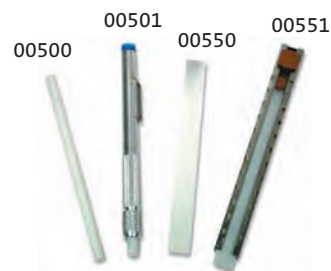


Part No.	Description	Master Carton Qty.
01170 (a)	Solder Flux Brush (3 per pack)	12
01171 (b)	Brass Brush (7-3/4" x 3/8")	12
01172 (c)	Brass Brush (8-5/8" x 9/16")	12
01173 (d)	Chipping Hammer Brush	12
01174 (e)	Stainless Steel Tinning Brush (8-1/2")	12
01175 (f)	Shoe Handle Wire Brush	12
01176 (g)	Stainless Steel Wire Brush	12
01177 (h)	Parts Brush	12
01179 (i)	Stainless Steel Handle Brush (7-3/4")	12
01180 (j)	Stainless Steel Brush with Plastic Handle (7" x 3/8")	36
01181 (k)	Brass Brush with Plastic Handle (7" x 3/8")	36

Marking Tools

Soapstone

- Pure natural mined soapstone is used for marking metals and dark materials
- Visible on steel and alloys where other types of markers will not work
- Will not burn off even under extreme heat caused by welding and cutting
- Used for marking and outlining the weld



Part No.	Description	Master Carton Qty.
00500	Round Soapstone (6 per pack)	12
00501	Round Soapstone Holder with Sharpener • Designed with a threaded collar that tightens the stone in place • Easy adjustment for more precise marking • A must for accurate welding	12
00548	Round Soapstone Bulk (144 per pack)	1
00550	Flat Soapstone (6 per pack)	12
00551	Flat Soapstone Holder with Sharpener • Nickel-plated steel • Features brass locking thumb slide for rectangular soapstone	12
00549	Flat Soapstone Bulk (144 per pack)	1

Marking Tools

Scribe

- Useful marking tool
- Features a handy pocket clip
- Aluminum handle and tungsten carbide tip
- Also cuts glass



Part No.	Description	Master Carton Qty.
00616	Scribe	12

Paint Markers

- Real lead-free paint in stick form
- Weather-resistant, UV-resistant
- Marks on smooth, rough, rusty or dirty surfaces
- Ideal for layout, color coding, fabrication and identification



Part No.	Description	Master Carton Qty.
00571	Paint Marker White	12
00572	Paint Marker Yellow	12
00573	Paint Marker Red	12
00574	Paint Marker Orange	12
00575	Paint Marker Blue	12

Silver Streak Marking Pencils

- Visible under heat
- More break-resistant than soapstone
- Makes thin lines without sharpening
- Excellent for marking metals & all layout measurement work



Part No.	Description	Master Carton Qty.
00508	Silver Streak Marking Pencil	12
00518	Refills for Silver Streak Marking Pencil (6 per pack)	12
00512	Thin Line Marking Pencil	12
00513	Thin Line Marking Pencil Refills (6 per pack)	12

Pliers

MIG Pliers

- Multi-purpose MIG pliers designed to be used for welding operations
- Allows for installation and removal of contact tips and nozzles
- Spring loaded for easy opening and closing



Part No.	Description	Master Carton Qty.
00547	MIG Pliers	12

Clamps

- High quality "C" Clamps are excellent for farm, home or shop use
- Heavy malleable cast metal frame
- Available in sizes from 2" to 6"
- "C" clamps feature copper plated screw, swivel pad and sliding handle



Part No.

Description

Master Carton Qty.

00615	Locking C-Clamp Pliers	6
00617	Malleable Iron C-Clamp 4"	6
00618	Malleable Iron C-Clamp 6"	6
00619	Malleable Iron C-Clamp 2"	12
00620	Malleable Iron C-Clamp 3"	12

Cables and Accessories

Bulk Welding Cable

- Bulk welding cable is available in 25', 50', 100' and 250' lengths
- Conveniently packaged with a center hole for easy removal



Part No.

Description

Size

Length

Master Carton Qty.

00630	Bulk Welding Cable	# 2	250'	1
00634	Welding Cable	# 2	100'	1
00633	Welding Cable	# 2	50'	1
00632	Welding Cable	# 2	25'	1
00631	Bulk Welding Cable	# 4	250'	1
00637	Welding Cable	# 4	100'	1
00636	Welding Cable	# 4	50'	1
00635	Welding Cable	# 4	25'	1

Cable Plugs and Receptacles

- Will handle 50 amps, 230 volts

00600

00601

00602

00603



Part No.

Description

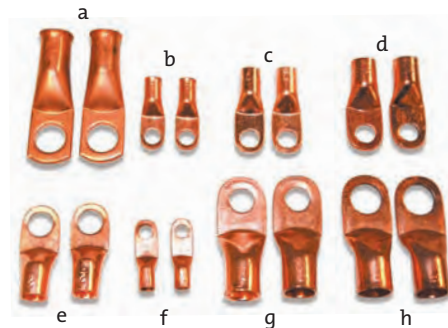
Master Carton Qty.

00600	Crow Foot Male Plug	1
00601	Pin Type Male Plug	1
00602	Crow Foot Female Receptacle	1
00603	Pin Type Female Receptacle	1

Cables and Accessories

Welding Cable Lugs

- Made from solid copper
- Outside edge of bolt terminal is sealed to reduce corrosion
- Easily crimped or wedged
- Carefully engineered and manufactured for sound, solid connections



Part No.	Description	Size	Stud Size	Quantity	Master Carton Qty.
00604	Cable Lug	# 2 thru # 6		2	10
00606 (a)	Cable Lug	# 1 and # 2		2	10
00608	Cable Lug	# 1/0 and # 2/0		2	10
00610	Cable Lug	# 3/0 and # 4/0		2	10
00680	Cable Lug	# 8	10	2	10
00692	Cable Lug	# 8	3/8"	2	10
00681 (b)	Cable Lug	# 6	1/4"	2	10
00693	Cable Lug	# 6	3/8"	2	10
00682 (c)	Cable Lug	# 4	5/16"	2	10
00683	Cable Lug	# 4	3/8"	2	10
00694	Cable Lug	# 4	1/2"	2	10
00684 (d)	Cable Lug	# 2	5/16"	2	10
00685 (e)	Cable Lug	# 2	3/8"	2	10
00695	Cable Lug	# 2	1/2"	2	10
00686 (f)	Cable Lug	# 1	3/8"	2	10
00696	Cable Lug	# 1	1/2"	2	10
00687	Cable Lug	# 1/0	3/8"	2	10
00607	Cable Lug	# 1/0	1/2"	2	10
00688 (g)	Cable Lug	# 2/0	3/8"	2	10
00689 (h)	Cable Lug	# 2/0	1/2"	2	10
00690	Cable Lug	# 3/0	1/2"	2	10
00691	Cable Lug	# 4/0	1/2"	2	10

Cable Connectors

- Sold brass camlock-style cable connectors connect welding cables quickly and easily with a quarter turn
- Designed with the female end being recessed to minimize accidental shorting
- Will not slip or disconnect when cable is pulled



Part No.	Description	Size	Master Carton Qty.
00621	Black Cable Connectors	For No. 4 thru No. 1/0 Cable	1
00622	Red Cable Connectors	For No. 4 thru No. 1/0 Cable	1

Cable Splicer

- Made from a special high conductivity brass extrusion
- Large oval point steel screws on each end of the splicers make it easy to splice cables in the shop or in the field
- Tough fiber sleeve insulates the splicer



Part No.	Description	Size	Master Carton Qty.
00623	Cable Splicer	For No. 6 thru No. 1/0 Cable	1

Quik Fix Epoxy

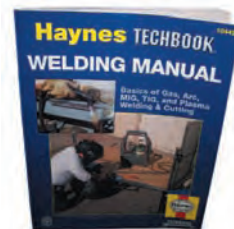
- General purpose epoxy maintenance and repair kit
- Fully cures in 10 minutes
- Economical, easy to use, as well as saves you time and money
- Used for plumbing repair, electrical, ceramic repair, auto, underwater repair, custom-formed gaskets, and home repair



Part No.	Description	Master Carton Qty.
92000	Quick Fix Epoxy	12

Do-It-Yourself Welding Book

- Written for the do-it-yourselfer who wants to learn the fundamentals, methods and principles of welding from the ground up
- Provides a complete analysis of welding in plain, understandable English



Part No.	Description	Master Carton Qty.
00502	Do-It-Yourself Welding Book	5

Welding Kit

- Designed for the needs of the Do-It-Yourselfer
- Items included are must have for any basic welding project
- Kits comes complete with the following items:
 - Welding Helmet
 - Welding Gloves
 - Chipping Hammer



Part No.	Description	Master Carton Qty.
00814	Welding Kit	4

Brazing Kit

- Designed for the needs of the Do-It-Yourselfer
- Items included are must have for any basic brazing project
- Kits comes complete with the following items:
 - Goggles
 - Single Flint Striker
 - Tip Cleaner



Part No.	Description	Master Carton Qty.
00815	Brazing Kit	8

Arc Welding Kit

- Designed for the needs of the Do-It-Yourselfer
- Items included are must have for any basic ar welding project
- Kits comes complete with the following items:
 - Rod Storage Container
 - Shoe Handle Wire Brush
 - Chipping Hammer
 - Four-Way Pic Set
 - Flat Soap Stone (6 per pack)



Part No.	Description	Master Carton Qty.
00817	Arc Welding Kit	4

Welding Cart

- Heavy duty steel construction
- Built in cylinder rack and storage tray
- 3 shelves for easy access to supplies
- 10-3/4" x 17-1/2" top shelf is perfect for many different welders



Part No.	Description	Master Carton Qty.
00638	Welding Cart	1

Rotary Files and Rasps

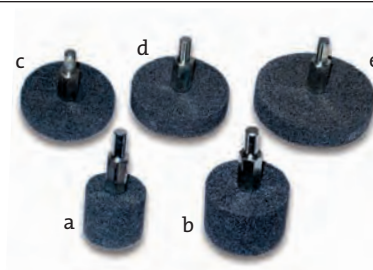
- Durable, tough rugged tools made from special tempered steel
- Files have special hardened, durable cutting edges for long life
- Can be used on steels, bronze, fiberglass, plastic and many other materials
- Rasps remove material in small, hard-to-reach areas
- Ideal for power drills to shape and smooth wood



Part No.	Description	Master Carton Qty.
00726 (a)	Cone-Shaped Rasp	10
00727 (b)	Oval-Shaped Rasp	10
00728 (c)	Cylinder-Shaped w/Radius-End Rasp	10
00729 (d)	Cylinder-Shaped Rasp	10
00730 (e)	Cylinder-Shaped 1/4" File	10
00731 (f)	Cylinder-Shaped w/Radius-End File	10
00732 (g)	Ball-Shaped File	10
00733 (h)	Oval-Shaped File	10
00734 (i)	Tree-Shaped Pointed-End File	10
00735 (j)	Cone-Shaped File	10
00736 (k)	Cylinder-Shaped 1/2" File	10
00737 (l)	End File	10

Mounted Grinding Wheels

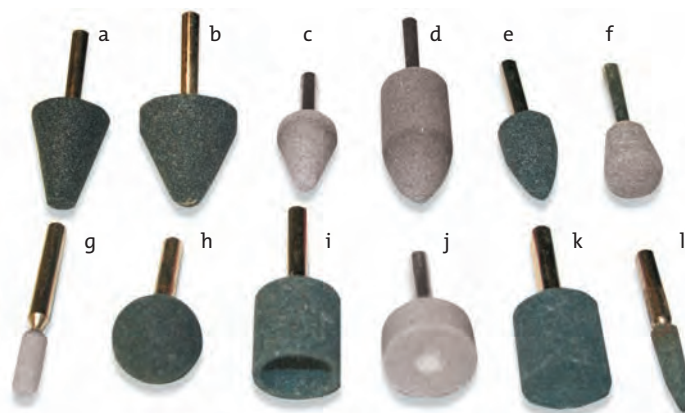
- Mounted grinding wheels feature 1/4" - diameter shank
- Can be used at maximum speeds of 3,450 RPM
- Excellent for jobs where a large wheel won't fit
- Can be used for grinding malleable wrought iron, hard bronzes, carbon alloy, and high-speed steel
- For use with portable drills only



Part No.	Description	Max R.P.M.	Master Carton Qty.
00740 (a)	Wheel 1" x 1"	3,450	10
00741 (b)	Wheel 1-1/2" x 1"	3,450	10
00742 (c)	Wheel 2" x 1/4"	3,450	10
00743 (d)	Wheel 2" x 1/2"	3,450	10
00744	Wheel 2-1/2" x 1/4"	3,450	10
00745 (e)	Wheel 2-1/2" x 1/2"	3,450	10

Mounted Grinding Points

- Quality aluminum-oxide high-speed grinding points
- Feature 1/4" - diameter shank
- Can be used at speeds up to 81,000 RPM
- Use with die grinders or portable drills for metal grinding, polishing, finishing and de-burring



Part No.	Description	Max R.P.M.	Master Carton Qty.
00750 (a)	A-2 1" x 1/4" Cone	38,200	10
00751 (b)	A-4 1-1/4" x 1/4" Cone	30,560	10
00752 (c)	A-5 3/4" x 1-1/8" Cone	45,000	10
00753 (d)	A-11 7/8" x 2" Tree	48,000	10
00754 (e)	A-12 3/4" x 1-1/4" Tree	72,750	10
00755 (f)	A-23 3/4" x 1" Oval	39,370	10
00756 (g)	A-24 1/4" x 3/4" Cylindrical	76,500	10
00757 (h)	A-25 1" x 1" Ball	35,620	10
00758 (i)	A-38 1" x 1" Drum/concave	36,200	10
00759 (j)	W-218 1" x 1/2" Wheel	34,500	10
00760 (k)	W-220 1" x 1" Drum/solid	81,000	10
00761 (l)	A-15 1/4" x 1-1/16" Pencil	34,500	10

Grinding Wheels

- General purpose grinding wheels
- Used for bench grinders on mild steel
- Aluminum reinforced
- Designed for off-hand grinding and tool sharpening
- All wheels have a 1" arbor



Part No.	Description	Dia. x Thickness	Grit	Master Carton Qty.
00697	Vitrified Grinding Wheel	5" x 3/4" x 1"	36	1
00698	Vitrified Grinding Wheel	5" x 3/4" x 1"	60	1
00699	Vitrified Grinding Wheel	5" x 3/4" x 1"	80	1
00701	Vitrified Grinding Wheel	6" x 3/4" x 1"	36	1
00700	Vitrified Grinding Wheel	6" x 3/4" x 1"	60	1
00702	Vitrified Grinding Wheel	6" x 3/4" x 1"	80	1
00716	Reducer Bushing Kit			1

Designed to adapt 1" arbor grinding wheels to 1/2", 5/8", or 3/4" shaft

Resin Fiber Sanding Discs

- Wide variety of sanding and flap discs for any application
- Use for welding grinding, blending, finishing, de-burring and high production work; automotive, plastics, ferrous metals, paint, body fillers and fiberglass



Part No.	Description	Grit	Master Carton Qty.
99200	4" Sanding Disc	16	25
99201	4" Sanding Disc	24	25
99202	4" Sanding Disc	36	25
99203	4" Sanding Disc	50	25
99204	4" Sanding Disc	60	25
99205	4" Sanding Disc	80	25
99206	4" Sanding Disc	100	25
99207	4" Sanding Disc	120	25
99210	4.5" Sanding Disc	16	25
99211	4.5" Sanding Disc	24	25
99212	4.5" Sanding Disc	36	25
99213	4.5" Sanding Disc	50	25
99214	4.5" Sanding Disc	60	25
99215	4.5" Sanding Disc	80	25
99216	4.5" Sanding Disc	100	25
99217	4.5" Sanding Disc	120	25
99220	5" Sanding Disc	16	25
99221	5" Sanding Disc	24	25
99222	5" Sanding Disc	36	25
99223	5" Sanding Disc	50	25
99224	5" Sanding Disc	60	25
99225	5" Sanding Disc	80	25
99226	5" Sanding Disc	100	25
99227	5" Sanding Disc	120	25
99230	7" Sanding Disc	16	25
99231	7" Sanding Disc	24	25
99232	7" Sanding Disc	36	25
99233	7" Sanding Disc	50	25
99234	7" Sanding Disc	60	25
99235	7" Sanding Disc	80	25
99236	7" Sanding Disc	100	25
99237	7" Sanding Disc	120	25

Backing Pads

- Heavy duty back pads for use with resin fiber disks
- These re-useable pads fit any portable sander
- Spindle nut included



Part No.	Description	Size	Master Carton Qty.
99245	Backing Pads w/Nut	4" x M10 x 1.25	10
99246	Backing Pads w/Nut	4" x 3/8" - 24	10
99247	Backing Pads w/Nut	4-1/2" x 5/8" - 11	10
99248	Backing Pads w/Nut	5" x 5/8" - 11	10
99249	Backing Pads w/Nut	7" x 5/8" - 11	10
99244	Spindle Nut Wrench		1

Flap Discs

- Fast cutting flap discs out perform traditional sanding discs
- These premium radial flap discs can be used for grinding, sanding and polishing
- Use with a right angle grinder
- For use on ferrous and non-ferrous metals



Part No.	Description	Size	Grit	Master Carton Qty.
00791	Flap Disc	4-1/2" x 7/8"	40	10
00792	Flap Disc	4-1/2" x 7/8"	60	10
00793	Flap Disc	4-1/2" x 7/8"	80	10
00794	Flap Disc	4" x 5/8"	40	10
00795	Flap Disc	4" x 5/8"	60	10
00796	Flap Disc	4" x 5/8"	80	10

Cut-Off Wheels

- Cut-off wheels are manufactured of quality fiberglass-reinforced materials
- Meet all safety requirements
- These wheels provide proper balance of hardness and wear rates, resulting in superior, economical performance
- Use on portable cut-off saws, circular saws and panel cutters



Part No.	Size	Arbor	Max. R.P.M	Master Carton Qty.
00767	12" x 3/32"	1" Arbor, 1 pack (Chop Saw)	5,100	1
00770	14" x 3/32"	1" Arbor, 1 pack (Double Steel)	4,400	10
00775	3" x 1/16"	1/4" Arbor	25,000	100
00777	3" x 1/8"	1/4" Arbor	25,000	25
00771	3" x 1/32"	3/8" Arbor	25,000	100
00783	3" x 1/16"	3/8" Arbor	25,000	100
00779	3" x 1/8"	3/8" Arbor	25,000	50
00773	4" x 1/32"	3/8" Arbor	19,000	100
00781	4" x 1/16"	3/8" Arbor	19,000	50
00785	4" x 1/8"	3/8" Arbor	19,000	25
00768	4" x 1/32"	5/8" Arbor	19,000	100
00787	4" x 1/16"	5/8" Arbor	19,000	50
00797	7" x 1/8"	5/8" Arbor Diamond	8,500	10
00789	4-1/2" x 1/16"	7/8" Arbor	13,300	50

Mandrel Set & Spindle Hub

- Intended for small diameter cut-off wheels, with 1/4" & 3/8" arbors
- 1/4" shank



Part No.	Description	Master Carton Qty.
99240	Mandrel Set	10

Flex Wheels (Type 27)

- Semi-flexible grinding and finishing wheels can be used for all types of material
- Innovative concept combines advantages of depressed center grinding wheels and resin fiber discs
- As heat builds up during use, the double reinforced wheel becomes flexible and pliable, conforming to the surface being ground
- For use with aluminum, stainless, carbon steel, copper, brass, fiberglass, exotics and composites
- Use with right-angle grinders



Part No.	Size	Grit	Max. R.P.M.	Master Carton Qty.
00712	4" x 1/8" x 5/8"	36	13,500	25
00713	4" x 1/8" x 5/8"	60	13,500	25
00717	4-1/2" x 1/8" x 7/8"	36	13,300	25
00718	4-1/2" x 1/8" x 7/8"	60	13,300	25
00714	7" x 1/8" x 5/8"-11	36	8,500	10
00724	7" x 1/8" x 5/8"-11	60	8,500	4

Abrasive Grinding Wheels

Hubless Type 27 Depressed Center

- General purpose grinding wheels designed for metal abrasion body work, metal fabrication, welding and repair
- Aluminum oxide and fiberglass reinforced



Part No.	Size	Max. R.P.M.	Master Carton Qty.
00705	4" x 1/8" x 5/8"	15,000	25
00719	4" x 1/4" x 5/8"	15,000	25
00703	4-1/2" x 1/8" x 7/8"	13,300	25
00704	4-1/2" x 1/4" x 7/8"	13,300	25
00706	5" x 1/4" x 7/8"	12,000	25
00707	7" x 1/4" x 7/8"	8,600	10
00739	9" x 1/4" x 7/8"	12,000	10

Threaded-Hub Type 27 Depressed Center

- General purpose grinding wheels designed for metal abrasion body work, metal fabrication, welding and repair
- Aluminum oxide and fiberglass reinforced



Part No.	Size	Max. R.P.M.	Master Carton Qty.
00715	4-1/2" x 1/8" x 5/8"-11	13,300	25
00738	4-1/2" x 1/4" x 5/8"-11	13,300	10
00748	7" x 1/8" x 5/8"-11	8,600	10
00708	7" x 1/4" x 5/8"-11	8,600	10
00720	8" x 1/4" x 5/8"-11	6,800	10
00709	9" x 1/4" x 5/8"-11	6,800	10

Abrasive Grinding Wheels

Type 28 Depressed Center

- General purpose depressed center wheels have a balanced design for long life
- Designed for metal abrasion body work, metal fabrication, welding and repair



Part No.	Size	Max. R.P.M.	Master Carton Qty.
00710	7" x 1/4" x 5/8"-11	8,600	10
00711	9" x 1/4" x 5/8"-11	6,800	10

Threaded Hub Aluminum Depressed Center

- General purpose depressed center wheels have a balanced design for long life
- Designed for metal abrasion body work, metal fabrication, welding and repair



Part No.	Size	Max. R.P.M.	Master Carton Qty.
00762	7" x 1/4" x 5/8"-11	8,500	10
00763	9" x 1/4" x 5/8"-11	6,500	10

Masonry Grinding Wheels

- Designed for general purpose, concrete, and other masonry products
- Made from reinforced silicon carbide and dual fiberglass for maximum strength and clean grinding



Part No.	Size	Max. R.P.M.	Master Carton Qty.
00722	4" x 1/4" x 5/8"	13,700	10
00725	4-1/2" x 1/4" x 7/8"	13,700	10
00723	7" x 1/4" x 5/8"-11	8,500	10
00721	9" x 1/4" x 5/8"-11	6,500	10

Masonry Cut-Off Wheels

- For use with stationary chop saws only
- Wheels are double reinforced
- Use for cutting masonry, concrete, block and brick



Part No.	Description	Size	Max. R.P.M.	Master Carton Qty.
00765	5/8 Arbor Diamond	7" x 1/8"	8,700	1
00766	1" Arbor	12" x 1/8"	5,100	1
00799	1" Arbor	14" x 1/8"	4,400	1

Adapter Kit

- Kit allows for Depressed Center Grinding Wheels and Flex Discs, with 7/8" center holes to be mounted to portable right angle grinders with 5/8"-11" shaft



Part No.	Description	Master Carton Qty.
00747	Adapter Kit	1

Knot-Type Wire Wheel Brushes

Knot Wheels Standard Twist - Wire Size .014

- Excellent for heavy-duty cleaning of weld spatter and slag, removal of rust, scale and oxidation
- High impact action brush features a quick mount nut and all steel hub construction
- For use with high speed angle grinders



Part No.	Size	Max. R.P.M.	Master Carton Qty.
01100	4" x 1/2" x 5/8"-11	20,000	6
01115	4" x M10 x 1.25	20,000	6
01114	4" x M10 x 1.50	20,000	6
01108	6" x 5/8" x 11	9,000	6

Stringer Bead - Wire Size .020

- Excellent for heavy-duty cleaning of weld spatter and slag, removal of rust, scale and oxidation
- High impact action brush features a quick mount nut and all steel hub construction
- For use with high speed angle grinders



Part No.	Size	Max. R.P.M.	Master Carton Qty.
01104	4" x 3/16" x 5/8"-11	20,000	6
01116	4" x M10 x 1.25	20,000	6
01117	4" x M10 x 1.50	20,000	6
01103	6" x 1/2" x 5/8"-11	9,000	6
01107	6-7/8" x 3/16" x 5/8"-11	12,000	6

Crimped-Wire Wheel Brushes

Crimped-Wire Wheel - Wire Size .014

- All steel construction assures maximum safety and heavy-duty use
- Designed for cleaning of rust, scale and dirt, light de-burring, edge blending, roughening for adhesion, finishing for appearance or finish preparation prior to painting or plating



Part No.	Size	Max. R.P.M.	Master Carton Qty.
01113	4" x 1/2" x 5/8"-11	15,000	6
01120	6" x 1/2" x 5/8"-1/2	6,000	6
01121	6" x 1" x 5/8"-1/2	6,000	6
01141	8" x 1" x 1/2"-5/8	4,500	6

End Brushes

Knot-Style End Brush

- High RPM rating of our end brushes provide safe use with modern, high-speed, portable tools
- All brushes have a 1/4" shank
- Great for cleaning hard to get areas



Part No.	Size	Max. R.P.M.	Master Carton Qty.
01150	1" x .020	20,000	12
01163	3/4" x .020	20,000	12

Crimped-Wire End Brush

- High RPM rating of our end brushes provide safe use with modern, high-speed, portable tools
- Great for cleaning hard to get areas



Part No.	Size	Max. R.P.M.	Master Carton Qty.
01151	1" x .020	20,000	12
01162	3/4" x .020	20,000	6

Circular Flared Brush

- High RPM rating of our end brushes provide safe use with modern, high-speed, portable tools
- Use for roughening, de-burring, pre-weld cleaning, rust and paint removal



Part No.	Size	Max. R.P.M.	Master Carton Qty.
01152	1-1/2" x .012	20,000	12
01168	3/4" x .020	20,000	12
01153	3" x .014	15,000	12
01155	1-1/2" x .008	6,000	12

Crimped Radial Brush

- High RPM rating of our end brushes provide safe use with modern, high-speed, portable tools
- Use for roughening, de-burring, pre-weld cleaning, rust and paint removal



Part No.	Size	Max. R.P.M.	Master Carton Qty.
01156	2" x .014	25,000	12
01157	2-1/2" x .014	20,000	12
01158	3" x .014	25,000	12
01159	3" x .008	25,000	12

Encapsulated Wheel

- High RPM rating of our end brushes provide safe use with modern, high-speed, portable tools
- Special coating creates stiff, aggressive cleaning action and longer life



Part No.	Size	Max. R.P.M.	Master Carton Qty.
01164	3" x .014	5,000	12

Cup Brushes

Crimped-Wire Cup Brush

- Used for roughening, de-burring, cleaning prior to welding, rust and paint removal
- Specially formulated high-tensile, heat-treated steel wire to provide maximum fatigue resistance and aggressive cutting action
- Excellent for flat surface and edge cleaning
- Designed to reach into angles and corners for cleaning irregular shapes
- Crimped wire cup brushes are used for lighter jobs where greater brush flexibility is needed



Part No.	Dimension	Wire Size	Max R.P.M.	Master Carton Qty.
01130	3" x 5/8"-11	.014	14,000	6
01131	3" x M14 x 2.0	.014	14,000	6
91132	3" x M10 x 1.50	.014	14,000	6
91133	3" x M10 x 1.25	.014	14,000	6
01145	3" x 1/2"-13	.014	14,000	6
01146	4" x 5/8"-11	.014	9,000	6
01148	5" x 5/8"-11	.020	8,000	6
01135	6" x 5/8"-11	.014	6,600	6

Knot-Style Cup Brush

- Designed to reach into angles and corners, cleaning irregular shapes and surfaces
- Knot brush can withstand more severe usage than crimped wire brushes
- Useful for removing weld scale, rust, paint and corrosion



Part No.	Dimension	Wire Size	Max R.P.M.	Master Carton Qty.
01129	2-3/4" x 5/8"-11	.020	14,000	6
01136	3" x 5/8"-11	.014	14,000	6
01149	3" x M14 x 2.0	.014	14,000	6
91134	3" x M10 x 1.50	.014	14,000	6
91137	3" x M10 x 1.25	.014	14,000	6
01138	3" x 1/2"-13	.014	14,000	6
01139	4" x 5/8"-11	.014	9,000	6
01140	6" x 5/8"-11	.014	6,600	6

Mounted Cup Brush

- Mounted cup brushes are designed to reach into angles and corners, cleaning irregular shapes and surfaces
- Excellent for carbon cleaning, polishing, removal of scale, slag, rust and paint
- All brushes have a 1/4" shank



Part No.	Dimension	Wire Size	Max R.P.M.	Master Carton Qty.
01165	1-1/2"	.014	5,000	10
01166	2-1/2"	.014	5,000	10
01167	2-1/2"	.008	5,000	10

Threaded Adapters

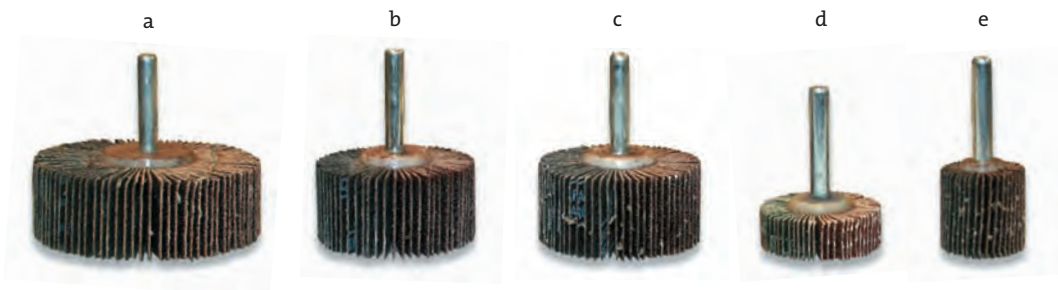
- Convert 5/8" - 11 arbor holes to metric M10 on small angle grinders
- These adapters can be used with the following US Forge part numbers to adjust the arbor size 01100, 01104, 01130 and 01136



Part No.	Description	Size	Master Carton Qty.
01160	Threaded Adapter	5/8"-11 to M10 x 1.25	10
01161	Threaded Adapter	5/8"-11 to M10 x 1.50	10

Flap Wheels

- 1/4" shank mounted Flap Wheels are ideal for removing unwanted materials from non-flat, contoured surfaces
- Remove Paint, etc. from round or concave surfaces
- Mount on power drills or other chuck mounting equipment



Part No.	Size	Grit	Max. R.P.M.	Master Carton Qty.
00885 (a)	3" x 1"	60	18,000	25
00886	3" x 1"	80	18,000	25
00887	3" x 1"	120	18,000	25
00888 (b)	2" x 1"	60	20,000	25
00889 (c)	2" x 1"	80	20,000	25
00890	2" x 1"	120	20,000	25
00891	1-1/2" x 1/2"	60	25,000	25
00892 (d)	1-1/2" x 1/2"	80	25,000	25
00893	1-1/2" x 1/2"	120	25,000	25
00894	1" x 1"	60	25,000	25
00895 (e)	1" x 1"	80	25,000	25
00896	1" x 1"	120	25,000	25

Solders & Fluxes

- Premium quality Rosin, Solid, and Acid Core solders
- These solders are available in tin/lead and LEAD-FREE alloys
- Manufactured with non-activated fluxes that are QPL approved and are non-corrosive, non-hygroscopic and fungus resistant



Solders

Rosin Core Solder

Solders are ideal for all types of electrical connections

- Ideal for electrical wiring connections
- Residues are non-conductive
- Will not cause deterioration or malfunction of electrical connections



Part No.	Description	Grade	Weight	Master Carton Qty.
03000	Rosin Core Solder	5/95	1 lb.	10
03001	Rosin Core Solder	30/70	1/2 lb.	10
03002	Rosin Core Solder	40/60	1/4 lb.	30
03003	Rosin Core Solder	60/40	1/4 lb.	30

Acid Core Solder

Solders are ideal for many types of metals, including brass, copper galvanized steel, and nickel

- General purpose solder for sweat fittings, sheet metal joints and gutter work
- Use for plumbing applications that require lead-free solder

Part No.	Description	Grade	Weight	Master Carton Qty.
03010	Acid Core Solder	25/75	1 lb.	10
03020	Acid Core Solder	30/70	1/2 lb.	10
03023	Acid Core Solder	40/60	1/4 lb.	30

Solid Wire Solder

Solders are ideal for general purpose non-electrical repairs Paste or liquid flux required

- A good all-purpose solder when used with the proper flux
- For radiator repair use 50/50 grade

Part No.	Description	Grade	Weight	Master Carton Qty.
03030	Solid Wire Solder	25/75	1 lb.	10
03033	Solid Wire Solder	50/50	1/4 lb.	30
03034	Solid Wire Solder	50/50	1/2 lb.	10

Solders

Lead Free Solder

Solders are ideal for plumbing and refrigeration applications

- Use for copper tubing and fittings, copper utensils, stainless steel and any applications where lead free solder must be used
- Excellent for plumbing, refrigeration systems and other non-electrical applications where strength is required
- Not suited for electrical applications



Part No.	Description	Grade	Weight	Master Carton Qty.
03040	Lead Free Solder	95/5	1/4 lb.	30
03041	Lead Free Solder	95/5	1/2 lb.	10
03042	Lead Free Solder	95/5	1 lb.	10

Aquabond® Lead Free Solder

Premium solder for plumbing and refrigeration applications

- A plumbing solder which does not contain lead
- The capillary penetration and flow properties of 50/50 grade
- Twice the corrosion resistance of 95/5 tin/antimony



Part No.	Description	Grade	Weight	Master Carton Qty.
03054	Aquabond®	97 Tin / 2 Cu /	1/2 lb.	20
			0.8 Antimony /	
			0.2 Silver	
03055	Aquabond®	97 Tin / 2 Cu /	1 lb.	10
			0.8 Antimony /	
			0.2 Silver	

Silver Solder Kit

- Comes in a plastic dispenser tube to protect from dirt and moisture
- May be used on stainless steel, copper, brass, nickel alloys, nickel and chrome plated metal and iron
- Should be used where a bright, shiny finish or strength is important
- Non-toxic



Part No.	Description	Master Carton Qty.
03050	Silver Solder Kit	12

Fluxes

Liquid Flux

- For non-electrical soldering of copper, brass, galvanized iron, steel, nickel alloys and nickel/tin plate
- Use with solid wire solder
- Completely water washable
- Excellent for easy clean-up



Part No.	Description	Weight	Master Carton Qty.
03051	Liquid Flux	4 oz.	24

Paste Flux

- Metal cleaner for paste flux is water soluble
- Allows the flux to be washed away after soldering
- Most fluxes remain in pipes and corrode inside pipes causing premature breakage



Part No.	Description	Weight	Master Carton Qty.
03052	Paste	2 oz.	6

Accessories

Solder Brushes

- Great for cleaning pipes prior to soldering
- Excellent for cleaning battery posts



Part No.	Description	Size	Master Carton Qty.
01170	Solder Flux Brush	3 per pack	12
01184	Inside Tube Brush	1/2"	12
01185	Inside Tube Brush	3/4"	12
01186	Outside Tube Brush	1/2"	12
01187	Outside Tube Brush	3/4"	12

Accessories

Sand Screen - *Silicon Carbide*

- Ideal for polishing machined shafts and roughing plumbing pipe for soldering or gluing
- Easy and economical to use
- Tear off as needed and store
- Fast cutting
- Long lasting
- Doesn't load up



Part No.	Description	Size	Grit	Master Carton Qty.
99250	Sand Screen	1-1/2" x 9'	80	50
99251	Sand Screen	1-1/2" x 9'	120	50
99252	Sand Screen	1-1/2" x 9'	180	50
99253	Sand Screen	1-1/2" x 9'	320	50

Emery Cloth - *Aluminum Oxide reinforced cloth*

- Ideal for polishing machined shafts and roughing plumbing pipe for soldering or gluing
- Easy and economical to use
- Tear off as needed and store
- Fast cutting
- Long lasting
- Doesn't load up



Part No.	Description	Size	Grit	Master Carton Qty.
99254	Emery Cloth	1" x 10 yd	80	50
99255	Emery Cloth	1" x 10 yd	120	50
99256	Emery Cloth	1" x 10 yd	180	50
99257	Emery Cloth	1" x 10 yd	320	50

Welding Kits

Oxy-Acetylene Welding & Cutting Kit - Victor Style®

- Cuts up to 6" mild steel
- Welds up to 3/8" mild steel
- Torch handle has 2 stainless steel needle valves for fast accurate adjustment
- No screws or soldered parts for ease of maintenance
- Cutting attachments include double seal for tight connections and leak-free usage
- Torch head and body are forged brass

Kit Contains:

Rugged brass oxygen & acetylene regulators
Tough brass & stainless steel cutting attachment
Welding torch with reverse flow check valves for maximum operator safety and protection
Copper cutting tip
Welding nozzles
15ft. 1/4" twin hose
Goggles with #5 shade lens
Spark-lighter
Tip Cleaner
All housed in a molded plastic carrying case



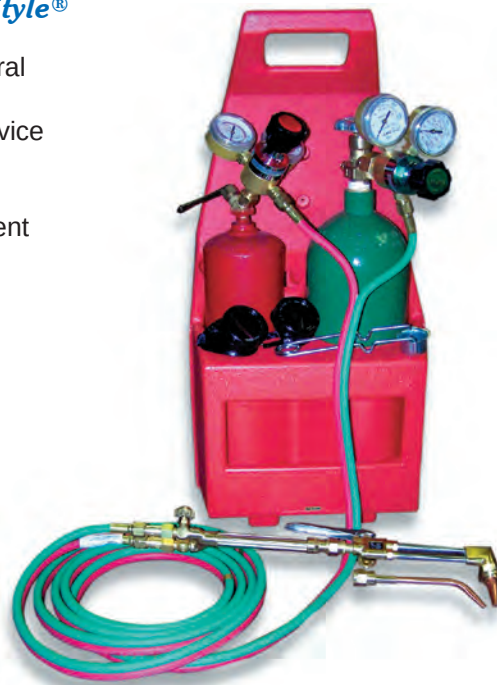
Part No.	Description	Master Carton Qty.
00820	Oxy-Acetylene Welding & Cutting Kit	2

Flame Pak™ Tote Pak - Victor Style®

- A popular welding and cutting kit, excellent for general maintenance, auto repair, air conditioning and more
- Provides durability to meet the most demanding service and use
- Weld up to 1/4" and cuts up to 4", with optional tips.
- Complete with oxy-acetylene cylinders and convenient portable carrier

Kit Contains:

Welding Handle
Cutting Attachment
Cutting Tip # 0
Welding Nozzle-Universal Mixer / Nut # 0
12-1/2ft. of 3/16" Twin Hose
Goggles
Striker
(1) Oxygen Regulator
(1) Acetylene Regulator
Portable Carrier
Oxygen Cylinder (empty)
Acetylene Cylinder (empty)



Part No.	Description	Master Carton Qty.
00811	Tote Pak	1

Welding Kits

Super Flame Pak™ Torch Kit - Victor Style®

- A premium brass and stainless steel, heavy-duty welding and cutting kit
- Strong, durable construction
- Provides durability to meet the most demanding service and use
- Weld up to 3/4" and cuts up to 8", with optional tips.
- Torch kit includes:

Kit Contains:

Welding Handle with built-in check valves
Cutting Attachment
Cutting Tip # 0
Welding Nozzle-Universal Mixer / Nut # 2
15ft. of 1/4" Twin Hose
Goggles
Striker
(1) Oxygen Regulator
(1) Acetylene Regulator



Part No.	Description	Master Carton Qty.
00813	Torch Kit	1

Flint Strikers

Single Flint Striker

- Convenient, practical and easy-to-use flint lighter
- Delivers a good spark on demand
- Flints are replaceable



Part No.	Description	Master Carton Qty.
00506	Single Flint Striker	10
00507	Replacement Striker Flints (5 per card)	10

Triple Flint Striker

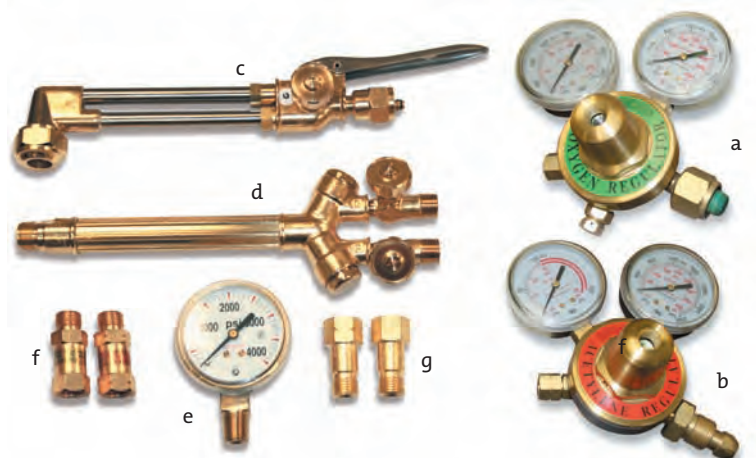
- Rugged, high quality lighter
- Will ignite under all working conditions
- Features a round file which provides sharp surfaces for continuous sparking



Part No.	Description	Master Carton Qty.
00509	Triple Flint Striker	10
00510	Replacement Rotating Strikers (4 pack)	10

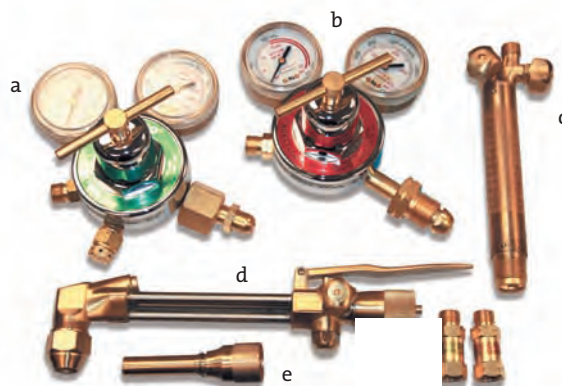
Torch Kit Parts

Torch Kit Replacement Parts - Victor Style®



Part No.	Description	Master Carton Qty.
08015 (a)	Oxygen Regulator (Flame Pak™)	1
08016 (b)	Acetylene Regulator (Flame Pak™)	1
08017	Oxygen Regulator (Super Flame Pak™)	1
08018	Acetylene Regulator (Super Flame Pak™)	1
08020 (c)	Torch Handle (Flame Pak™)	1
08022 (d)	Cutting Attachment (Flame Pak™)	1
08023	Torch handle (Super Flame Pak™)	1
08024	Cutting Attachment (Super Flame Pak™)	1
08026	Oxygen Regulator (Medium Duty)	1
08027	Acetylene Regulator (Medium Duty)	1
08028	Torch Handle (Medium Duty)	1
08029	Cutting Attachment (Medium Duty)	1
08030 (e)	High Pressure Oxygen 0-4000 P.S.I.	1
08032	High Pressure Acetylene 0-400 P.S.I.	1
08034	Low Pressure Oxygen 0-200 P.S.I.	1
08036	Low Pressure Acetylene 0-30 P.S.I.w/ Red Zone	1
08910 (f)	Torch Mounted Check Valve	1
08915 (g)	Regulator Mounted Check Valve	1

Torch Kit Replacement Parts - Harris® Style



Part No.	Description	Master Carton Qty.
08040 (a)	Oxygen Regulator	1
08041 (b)	Acetylene Regulator	1
08042 (c)	Torch Handle	1
08043 (d)	Cutting Attachment	1
08044 (e)	Mixer Unit - Harris®	1

Hoses and Hose Accessories

Oxy-Acetylene Hose

- Acetylene twin welding hose
- Kink proof for safety and service
- High quality neoprene covers



Part No.	Diameter	Length	Master Carton Qty.
08950	3/16"	12-1/2'	1
08951	3/16"	25'	5
08952	3/16"	50'	5
08953	3/16"	100'	1
08954	1/4"	25'	5
08955	1/4"	50'	5
08956	1/4"	100'	1

Hose Couplers

- Oxy-acetylene 3/16" and 1/4" hose couplers
- Allows user to increase the length of hose for hard to reach places



Part No.	Description	Hose Diameter	Master Carton Qty.
08926	Hose Couplers	3/16" or 1/4"	1

Hose Repair Kit

- Kit contains all parts necessary to repair hose ends
- Includes brass ferrules, two hose nipples, one oxygen nut and one acetylene nut



Part No.	Description	Hose Diameter	Master Carton Qty.
08922	Hose Repair Kit	3/16"	1
08923	Hose Repair	1/4"	1

Hose Splicing Kit

- Kit includes four brass hose ferrules and two hose splicers



Part No.	Description	Hose Diameter	Master Carton Qty.
08924	Hose Splicing Kit	3/16"	1
08925	Hose Splicing Kit	1/4"	1

Hoses and Hose Accessories

Hose Brace

- Designed to fit most brands of twin hose
- Prevents twin hose from separating further than wanted
- Contains two braces, 3/16" or 1/4"



Part No.	Description	Hose Diameter	Master Carton Qty.
08927	Hose Brace	3/16"	1
08928	Hose Brace	1/4"	1

Hammer Type Crimping Tool

- Durable spring-loaded mechanism holds terminal/lug in place
- Delivers 1400-1800 lbs. pull-out resistance (terminal to cable)



Part No.	Description	Master Carton Qty.
08920	Crimping Tool	1

Accessories

4-Way Pic Set

- All points screw into aluminum handle
- Kit includes four 3"- long tempered steel picks and aluminum handle
- A handy repair kit includes four tempered steel picks:
 - Scribe - to scratch metal
 - 90° pick - to clean grooves of paint and grime
 - Corkscrew - for removing O-rings
 - Loop - to retrieve parts



Part No.	Description	Master Carton Qty.
00812	Four-Way Pic	12

Tip Cleaners

- Set of 13 cleaners with file
- Sizes #6 through #26 for cleaning Drill Size 77-49, plus a file
- Light and easy to use
- Aluminum case includes dressing tool



Part No.	Description	Master Carton Qty.
00801	Long Tip Cleaner	12
00802	Tip Cleaner	12

Accessories

Tip Drill Set

- Cleans and trues most standard orifices
- Contains most commonly used 12 drills (#57-74) in assorted sizes
- Complete with built-in chuck and pocket clip
- Once mounted in vise user can drill through carbon plugged tips easily



Part No.	Description	Master Carton Qty.
00800	Tip Drill Set	12

Regulator Fittings

- Solid brass construction
- Inlet nut and swivel (oxygen) C6A540
- Inlet nut and swivel (acetylene) CGA510



Part No.	Description	Master Carton Qty.
08916	Outlet Connection (one each: oxygen & acetylene)	1
08917	Inlet Nut and Swivel (oxygen) CGA 540	1
08918	Inlet Nut and Swivel (acetylene or propane) CGA510	1

Tank Wrenches

- Durable steel wrenches for use on acetylene tanks
- These wrenches are made to fit your valve stems and gas fittings
- Black oxide finish



Part No.	Description	Master Carton Qty
00611	Cylinder Wrench 3/8" Square	1
00612	Tank Wrench 3/16"	6
00613	10-Way Cylinder Wrench	1
00614	T-Type Tank Wrench 3/8"	6

Torch Tips

Victor® Compatible Torch Tips

Oxy-Acetylene Cutting Tips Style 3-101 For Flame Pak

- Medium/Light Duty
- Medium preheat

Part No.	Size	Master Qty.
08350	000	1
08351	00	1
08352	0	1
08353	1	1
08354	2	1
08355	3	1
08356	4	1



Acetylene Rosebud Tip Type 8-MFA-1 For Flame Pak

- Victor compatible
- Medium Duty Equipment

Part No.	Size	Master Qty.
08390	8-MFA-1	1



Oxy-Acetylene Cutting Tips Style 1-101 For Journeyman

- Heavy Duty
- Medium preheat

Part No.	Size	Master Qty.
08100	000	1
08101	00	1
08102	0	1
08103	1	1
08104	2	1
08105	3	1
08106	4	1



Natural Gas/ Propane Cutting Tips For FlamePak

- Medium/Light Duty
- Two-piece tip

Part No.	Size	Master Qty.
08330	000	1
08331	00	1
08332	0	1
08333	1	1
08334	2	1
08335	3	1
08336	4	1



Propane Cutting Tips Style 1-GPN For Journeyman

- Heavy Duty
- Two-piece tip

Part No.	Size	Master Qty.
08117	0-GPN	1
08118	1-GPN	1
08119	2-GPN	1
08120	3-GPN	1
08121	4-GPN	1



Oxy-Acetylene Welding Tips Type 4 For Flame Pak

- Medium/Light Duty
- Swagged elbow tips, one-piece

Part No.	Size	Master Qty.
08320	000	1
08321	00	1
08322	0	1
08323	1	1
08324	2	1
08325	3	1
08326	4	1



Acetylene Rosebud Tip Type 8-MFA For Journeyman

- Victor compatible
- Heavy Duty Equipment

Part No.	Size	Master Qty.
08191	8-MFA-1	1



Universal Mixer Type 4UM-1 For Flame Pak

- Medium and Heavy Duty
- Fits AB4 compatible welding elbows

Part No.	Size	Master Qty.
08395	4UM-1	1



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Torch Tips

Harris® Compatible Torch Tips

Oxy-Acetylene Cutting Tips 6290 Series

- Medium preheat
- General hand & machine cutting

Part No.	Size	Master Qty.
08608	000	1
08609	00	1
08610	0	1
08611	1	1
08612	2	1
08613	3	1
08614	4	1



Oxy-Acetylene Welding Tips 4

- General welding
- Swagged elbow tips, one-piece
- Cone flame

Part No.	Size	Master Qty.
08625	0	1
08626	1	1
08627	2	1



Propane Cutting Tips 6290 Series

- General hand cutting using propane and natural gas

Part No.	Size	Master Qty.
08619	00	1
08620	0	1
08621	1	1
08622	2	1
08623	3	1
08624	4	1



Airco® Compatible Torch Tips

Oxy-Acetylene Tips

- 4 holes for Medium preheating and machine cutting

Part No.	Size	Master Qty.
08870	144-0	1
08872	144-3	1
08873	144-4	1
08875	229-1	1



Smith Big 98® Compatible Torch Tips

Propane & Oxy-Acetylene Cutting Tips

- Medium duty natural gas, propane and oxy-acetylene
- General hand & machine cutting

Part No.	Size	Master Qty.
08790	SC12-00	1
08791	SC12-0	1
08795	SC12-4	1
08701	MC12-0	1
08702	MC12-1	1
08710	MC40-0	1
08711	MC40-1	1
08712	MC40-2	1
08713	MC40-3	1
08714	MC40-4	1



Marquette® Compatible Torch Tips

Oxy-Acetylene Cutting Tips

- Medium preheat
- General hand & scrap cutting

Part No.	Size	Master Qty.
08531	23-101-#1	1
08533	23-103-#3	1
08534	23-104-#4	1
08549	23-202-#2	1
08551	23-204-#4	1



Purox® Compatible Torch Tips

Oxy-Acetylene Cutting/Beveling Tips

- General purpose, medium duty
- 6 pre-heat holes

Part No.	Size	Master Qty.
08878	4202-3	1
08879	4202-4	1
08880	4202-5	1
08881	4202-7	1



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2' Display



4' Display



8' Display



12' Display

Please Contact US Forge Customer Service at 800-343-3758 for More Information on Displays



N94 W14355 Garwin Mace Drive
Menomonee Falls, WI 53051 USA
Phone: 1-800-343-3758
Fax: 262-255-2374
usforge@eutecticus.com
www.us-forge.com

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