

Distributed in North America by:

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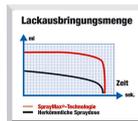
## 1K FILLCLEAN® SOLVENTBORNE 1K COATINGS

**HIGH VISCOSITY Prod.no. 368 2071**

**LOW VISCOSITY Prod.no. 368 2072**

**VERY LOW VISCOSITY 368 4360**

### TECHNOLOGY



### SprayMax®

- Spray pattern like a spray gun
- High productivity
- Easy application
- Constant atomization pressure during the total application process
- Finest aerosol dispersion
- Professional paint result

### FILL-IN SYSTEM

Aerosol pre-filled with solvents and propellant to be filled additionally with solvent based paints, particularly solvent based basecoats.

### PRODUCT

- Easy and time-saving application
- High coverage
- Very good atomization
- Easy to blend in

Basis of raw material:

Combination of organic solvents, propellant

The following information is only valid for filled products

EPA Coating Category

EFA Exact Match Finish Automotive  
PWR Limit 1.50

CARB Aerosol Rule Coating Category (01/2017)

EMFA Exact Match Finish Automotive  
PWR Limit 0.95

## FIELD OF APPLICATION

- Recommended for: Parts refinishing and spot repair
- Substrate:
- Primed surfaces
  - Well preserved original and old paint work
- Pre-Treatment:



Sand substrate and clean it with SprayMax<sup>®</sup> SILICONE REMOVER

## FILLING THE FILLCLEAN AEROSOL

Filling: Remove spray nozzle and fill aerosol can with undiluted paint using the special FillClean equipment. Notice the instruction manual of the filling equipment

Filling quantity: 3682071/072 -100 ml undiluted paint  
3684360 – 50 ml undiluted paint

Suitable for: Solvent based 1K paints, especially 1K solvent based basecoats for automotive refinish.  
Use product 3680071 for high viscosity basecoats and product 3680072 for low viscosity basecoats.  
3684360 is designed for paints which have a very low viscosity.

Not suitable for waterborne paint.

Check the paint system for its applicability.

Please refer to our SprayMax product brochure or our webpage [www.spraymax.com](http://www.spraymax.com)

## PROCESSING

Protections:



Personal protection is required.  
Respirator mask type A2/P2. Protective gloves, e.g. from latex or nitrile

Preliminary:

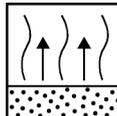


Shake the aerosol after filling with paint vigorously for 2 min before spraying.

General hint:

The application properties of the aerosol strongly depend on the nature of the paint material being filled. The following information refers to the application of basecoats and is just approximate.

Spray passes



2 x = approx. 0.8 mil (20  $\mu$ m)  
Intermediate flash off: approx. 5 min until the paint film becomes matt.

Continue:

Can be overcoated with commercial 1K or 2K clear coats after approx. 15 min. Possibly consider the references of the paint manufacture.

Disposal:

The emptied aerosols are suitable for household collection.

Shelf life:

24 months / 68 °F (20 °C) (aerosol without paint)

Remarks

For professional use only

SprayMax® is a registered trade mark of the Peter Kwasny Group.

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